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Screening of factors influencing amoxicillin biodegradation by Aspergillus tamarii using fractional factorial design

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ABSTRACT

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Amoxicillin (AMX) is derived from semisynthetic penicillin and is known as aminopenicillin due to an extra amine group. It is commonly used against bacterial infections in both humans and animals. However, a significant amount of AMX residue is difficult to remove and will negatively affect the environment. A fractional factorial with a 24-1 design was conducted to screen the effects of initial pH, agitation speed, incubation time, and inoculum level with percentage amoxicillin biodegradation (AMX%) as a response. It was discovered that the main effects including incubation time (F = 21.00), initial pH (F = 10.94), agitation speed (F = 10.06), and inoculum size (F = 9.69) were found to be significant (p < 0.05) to the biodegradation process. The process achieved maximal biodegradation of $81.37\% \pm 1.61\%$ (mean \pm SE). In conclusion, the significant conditions were successfully screened, and the process was enhanced using FFD with live fungal biomass for AMX biodegradation.

INTRODUCTION

Amoxicillin (AMX) is an antibiotic derived from semisynthetic penicillin [1]. It is commonly consumed and used to treat various bacterial infections. The unethical behavior of manufacturers in the Asian region was reported to dispose of massive amounts of antibiotics into the water system [2]. Due to the low metabolic degradation rate, most antibiotic molecules are secreted into the environment. This led to the destruction of the natural aquatic ecosystem due to increased bacterial antibiotic resistance. The evolution of bacteria to gain antibiotic-resistant genes is induced by antibiotic residues in water bodies and is detrimental to the aquatic ecosystem and human health [3]. According to Chowdhury et al. [4], the AMX residues were harmful to zebrafish genetically by damaging and breaking the DNA, which disrupted the development of embryos. The evidence above proves that the presence of AMX

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residues in the environment is a major problem. Sustainable and effective degradation of the residues must be developed to solve these issues.

Biodegradation is one of the most effective methods to remove environmental pollution. However, various factors may influence this process, both positively and negatively. Therefore, a non-biased and robust method was suggested to screen for significant conditions. The method is known as fractional factorial design (FFD) and is commonly used for product and process design and improvement [5]. Compared to the full factorial design, FFD reduces the number of experimental runs while providing interactions between studied factors [6]. Previous researchers have utilized this experimental design to determine significant conditions for desired reactions using living microorganisms [7,8]. The factors chosen in this study include initial pH, incubation time, agitation speed, and inoculum level, as these parameters are commonly used in other studies for this species [9–12].

Therefore, this study aims to detect the significant influencing Aspergillus tamarii biodegradation factors capabilities on AMX using FFD and the interactions between the screened variables.

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MATERIALS AND METHOD

Experimental design

FFD was carried out to screen the four variables for *A. tamarii* to biodegrade AMX. FFD allows us to obtain critical factors which may influence the resulting response [13]. Each variable was tested at two levels: the maximum level (+) and the minimum level (-). The four factors include initial pH (4.00 and 8.00), agitation speed (120 and 200 rpm), incubation time (24 and 96 hours), and inoculum size (100 μ l and 1,000 μ l). Therefore, 4 factors with 2 levels resulted in a total of 24 experimental runs with triplicates according to the formula 2⁽ⁿ⁻¹⁾, where n is the number of factors. The percentage biodegradation of amoxicillin (AMX%) was used as an experimental response for fractional factorial analysis. The range of selected parameters is summarized in Table 1. The experimental runs were prepared and carried out according to the design matrix generated by the statistical software Minitab (Version 18).

The significant factors in the current study were analyzed by Analysis of Variance (ANOVA) using the Minitab software. The variation between experimental and predicted data was determined using the correlation coefficient R^2 at a significance level $\alpha = 0.05$. All statistical analyses were conducted using the Minitab 18 software.

Table 1. Experimental runs for FFD with a range of selected parameters were designed using Minitab (Version 18).

PunOrdor	Initial	Incubation time	Agitation	Inoculum
KullOluel	pН	(hour)	Speed (rpm)	size (µl)
1	4	24	120	100
2	4	96	200	100
3	8	96	120	100
4	4	24	200	1,000
5	8	24	200	100
6	4	96	120	1,000
7	8	24	120	1,000
8	8	96	200	1,000
9	4	24	120	100
10	4	96	200	100
11	8	96	120	100
12	4	24	200	1,000
13	8	24	200	100
14	4	96	120	1,000
15	8	24	120	1,000
16	8	96	200	1,000
17	4	24	120	100
18	4	96	200	100
19	8	96	120	100
20	4	24	200	1,000
21	8	24	200	100
22	4	96	120	1,000
23	8	24	120	1,000
24	8	96	200	1,000

Fungal spore suspension preparation

Aspergillus tamarii was obtained from the Institute for Medical Research Shah Alam, Selangor. The fungus was prepared as described by Abd Hamid, Zulkifle *et al.* [14] and the stock solution is diluted to 1×10^6 CFU/ml for biodegradation process usage.

Biodegradation assay

The biodegradation experiment will be conducted through the submerged fermentation technique indicated by Abd Hamid *et al.* [14]. First, the spore suspension of *A. tamarii* was inoculated into a 100.0 ml sterilized potato dextrose broth (Merck, Germany) medium in a 250 ml Erlenmeyer flask culture under aseptic conditions. The parameters for biodegradation studies were carried out according to the experimental design indicated in Table 1. After the first 72 hours of incubation, the AMX solution will be inserted into the same culture broth with a final AMX concentration of 100 ppm. The culture was further incubated according to the experimental design. After that, the sample was subjected to high-performance liquid chromatography (HPLC) analysis to determine the biodegradation percentage. The AMX% is calculated based on the following equation (Equation 1):

$$AMX\% = \frac{AMX_i - AMX_f}{AMX_i} \times 100\%$$
⁽¹⁾

where AMX% is the percentage biodegradation of AMX, AMX_i is the initial concentration of AMX (abiotic), and AMX_j is the final concentration of AMX after the biodegradation process.

Partial purification and extraction of AMX residues

Liquid-liquid Extraction (LLE)

The AMX residues were treated with LLE according to Abd Hamid *et al.* [14] and Seifollahi *et al.* [15] methods with modifications. This technique was executed in a separating funnel by mixing 25 ml of HPLC-grade water with 25 ml of HPLC-grade ethyl acetate and 6 ml of biotransformation products. The mixture was shaken and settled down for 10 minutes to allow the formation of two layers of solvents. Each layer will be collected into a different 50.0 ml falcon tube and concentrated with a rotary evaporator to reduce pressure. Subsequently, concentrated AMX was dissolved in 3.0 ml of dimethyl sulfoxide. Next, the AMX residue was further purified in solid-phase extraction (SPE).

Solid-phase extraction

The residue was transferred into the C18 Hypersep SPE (CHROMABOND) cartridge preparation for a further clean-up step. The method was based on Zhang *et al.* [16] with slight modifications. A pre-conditioned SPE cartridge with 3.0 ml methanol and 3.0 ml of water was carried out before extraction. The sample volume of 4.0 ml was loaded into the column allowing it to pass through by gravity. Then, the cartridge was washed with 2 ml of HPLC-grade water and eluted with 3 ml acetonitrile (CAN). Extraction efficiency was measured using the method mentioned and obtained a 97.31%

recovery percentage. The percentage recovery of AMX (AMX_{rec}) was calculated using the following equation:

$$AMX_{rec} = \frac{a}{b} \times 100\%$$
 (2)

where AMX_{rec} is the percentage recovery of AMX, *a* represents the concentration of AMX after separation while *b* represents the concentration of AMX without separation.

Quantitative analysis of AMX residues by HPLC

Preparation of AMX standard curve

The standard AMX solution was prepared by weighing approximately 100 mg of AMX powder and was transferred into a 250 ml Erlenmeyer shake flask containing 100 ml of 0.1 M KH₂PO₄ (pH 3.5). This resulted in a final AMX concentration of 1,000 ppm. The mixture was then filtered with a 0.45 μ m nylon syringe filter and transferred into a 50 ml centrifuge tube. The tube was then wrapped with aluminum foil to prevent photolysis.

The AMX stock was subjected to different stock concentrations (ppm) ranging from 100 to 700 ppm using 5 points. Each point was measured in triplicates. The results were recorded, and the standard curve was plotted using the average

area under the graph (mAU*s) versus the concentration of AMX standards. Then, the curve was evaluated by the coefficient of determination (R^2).

High-performance liquid chromatography

This technique was conducted based on the Heaton *et al.* [17] method with modifications. The extraction was performed using a C18 Agilent analysis reverse phase column (ZOBRAX SB-C18, 5 μ m, 4.6 \times 250 mm). The contaminants in the column were washed and eluted using HPLC-grade ACN (60:40) for 10 minutes before the separation. The mobile-phase solvent was made using initial phosphate buffer (KH₂PO₄) and HPLC-grade ACN. The system was a constituent of 0.1 M phosphate buffer (pH 3.5) and ACN (40:60). Analytical High-Performance Liquid Chromatography (Agilent 1,200) was used to analyze the residues of AMX after biodegradation using a wavelength of 215 nm.

Statistical analysis and model fitting

Data analysis was determined by using the statistical software Minitab 18^{TM} . The significance level of the full model term and adequacy checking of the FFD were determined by the *F*-value and *p*-value acquired from the ANOVA at a significance

StdOrder	Runorder	Blocks	Initial pH	Incubation time (hour)	Agitation Speed (rpm)	Inoculum size (µl)	AMX%
9	1	1	4	24	120	100	51.26
21	2	1	4	24	200	1,000	40.05
24	3	1	8	96	200	1,000	55.30
1	4	1	4	24	120	100	40.63
13	5	1	4	24	200	1,000	44.82
17	6	1	4	24	120	100	41.08
4	7	1	8	96	120	100	44.29
3	8	1	4	96	120	1,000	87.54**
5	9	1	4	24	200	1,000	54.30
14	10	1	8	24	200	100	51.63
10	11	1	8	24	120	1,000	37.14*
7	12	1	4	96	200	100	49.13
8	13	1	8	96	200	1,000	44.82
16	14	1	8	96	200	1,000	42.03
6	15	1	8	24	200	100	38.85
18	16	1	8	24	120	1,000	44.98
20	17	1	8	96	120	100	54.52
12	18	1	8	96	120	100	50.43
23	19	1	4	96	200	100	47.36
22	20	1	8	24	200	100	57.19
19	21	1	4	96	120	1,000	81.77
11	22	1	4	96	120	1,000	85.24
15	23	1	4	96	200	100	39.43

Table 2. Design matrix for 2⁴⁻¹ FFD and AMX% measured.

*The value showed highest achieved AMX%.

** The value showed lowest AMX%.



Figure 1. Chromatogram for the highest and lowest AMX residual through HPLC.

 Table 3. ANOVA of the reduced regression model for AMX% analysis of variance.

Source	DF	Adj SS	Adj MS	F-value	<i>p</i> -value
Model	7	4,069.4	581.34	15.33	0.000
Linear	4	1,959.2	489.81	12.92	0.000
Initial pH	1	414.4	414.42	10.93	0.004
Incubation time	1	796.1	796.15	21.00	0.000
Agitation speed	1	381.4	381.36	10.06	0.006
Inoculum size	1	367.3	367.31	9.69	0.007
2-Way interactions	3	2110.1	703.37	18.55	0.000
Initial pH*Incubation time	1	403.7	403.69	10.65	0.005
Initial pH*Agitation Speed	1	695.4	695.42	18.34	0.001
Initial pH*Inoculum size	1	1,011.0	1,011.01	26.67	0.000
Error	16	606.6	37.91		
Total	23	4675.9			

level of $\alpha = 0.05$. ANOVA is a statistical method utilized for testing the differences between two or more factors by comparing of their means [18]. R^2 and adjusted- R^2 coefficients were used to determine the accuracy and quality of the model [19].

RESULTS AND DISCUSSION

FFD analysis of AMX degradation

The experimental design of FFD is utilized to find the significant parameters and their unique interaction effects. The parameters and their values were identified according to previous studies as stated in the methodology section. Table 2 shows the experimental response (AMX%) of the 2⁴⁻¹ FFD design matrix were conducted with a total of 24 experimental runs were carried out. To reduce the effects of uncontrolled factors, the experimental sequence (Std Order) was randomized. Results indicate that the AMX% was in the range of 37.14%–87.54%. Figure 1 shows the chromatogram of both the highest and lowest amount of AMX residual. The red line is the highest amount of AMX residual (715.70 mAU*s), while the blue line is the lowest amount of AMX residual (179.70 mAU*s). Significant factors were evaluated on biodegradation percentage using the Minitab 18 software by a normal probability plot of standardized effects, a Pareto chart, main effects, and a contour plot at significance level $\alpha = 0.05$.

Full regression model analysis

The full analysis of the regression model for AMX% was analyzed by ANOVA at significance level $\alpha = 0.05$. According to Table 3, the value of p < 0.05 indicate that the model terms are significant to the response of this experiment. The high *F* and low *p*-values of the main effects and the two-way interactions suggest that they contribute significantly to the response (AMX%). The model *F*-value and *p*-value were recorded at 15.33 and 0.000, respectively. Thus, it shows that the regression model is statistically significant. The R^2 value of the model was 0.8703 which indicates 87.03% of variations attributed to AMX% with 12.97% of the total variability could not explained be by the model.

The study used both R^2 and adjusted- R^2 are used to predict the accuracy of the current regression model of fungal biomass in antibiotic biodegradation studies. The difference between R^2 and adjusted- R^2 values is 5.6% which denotes that there is a slight chance that non-significant terms have been inserted in the model and a good agreement between the actual and predicted values [20–22].

Pareto chart

Figure 2 below displays the Pareto chart of standardized effects. The vertical line in the chart shows the minimum statistically significant effect value for the 0.05 significance level. On the other hand, the length of the horizontal column corresponds to the degree of significance



Figure 2. Pareto chart of the standardized effects for AMX%.

Term Effect Coef SE Coef T-value n-value	Table 4. Es	stimated effects a		ints of the regress	sion model for AMX%			
	Term	Effect	Coef	SE Coef	T-value	<i>p</i> -value		

Term	Effect	Coef	SE Coef	T-value	<i>p</i> -value	VIF
Constant		51.06	1.26	40.63	0.000	
Initial pH	-8.31	-4.16	1.26	-3.31	0.004	1.00
Incubation time	11.52	5.76	1.26	4.58	0.000	1.00
Agitation speed	-7.97	-3.99	1.26	-3.17	0.006	1.00
Inoculum size	7.82	3.91	1.26	3.11	0.007	1.00
Initial pH*Incubation time	-8.20	-4.10	1.26	-3.26	0.005	1.00
Initial pH*Agitation Speed	10.77	5.38	1.26	4.28	0.001	1.00
Initial pH*Inoculum size	-12.98	-6.49	1.26	-5.16	0.000	1.00

for the effects, respectively. If the factor or interaction surpasses the vertical line, it is deemed to have a significant impact on the percentage of biodegradation or vice versa [23,24]. According to the chart, all effects and interactions are significant. The sequence corresponds to results obtained from the regression model in Table 4, showing that they are statistically significant, ranked in order of AD, B, AC, A, AB, C, and D being the least significant.

Main effects plot

Incubation time

Incubation time has the most significant influence on AMX degradation. Table 3 shows the F-value and p-value of the main effect of incubation time at 21.00 and 0.000, respectively, which indicate that incubation time is statistically significant. Figure 3 also displays a steep increase in slope from 24 hours to 96 hours inferring that those 96 hours of incubation time offers a more significant percentage of biodegradation compared to 24 hours. Previous research also discovered that incubation time influences their desired reaction, and they achieved maximum response after a specific amount of time [25–27]. These studies suggest that a longer incubation period is not always ideal, especially when other parameters are not controlled. The activity of the enzymes may gradually decrease as time goes on due to the inactivation and denaturation of the protein 3-D structure. Therefore, having a specific incubation time may provide maximal results for a particular process.

Initial pH

Our Pareto chart displayed that initial pH is significant to the response. Table 3 shows an F-value of 10.93. with a *p*-value of 0.004 indicating that initial pH is statistically significant towards the AMX%. Figure 3 also displays a steep decreasing slope from initial pH 4.0 to 8.0 explaining that initial pH 4.0 offers maximum AMX% compared to initial pH 8.0. It has been known in previous literature that pH influences



Figure 3. Main effects plot for initial pH, incubation time, agitation speed and inoculum size.



Figure 4. Contour plots for incubation time*initial pH, agitation speed*initial pH and inoculum size*initial pH.

fungal growth, spore germination, organic acid, and enzyme production [28–31]. Despite being able to grow over a wide pH range, a high or low pH directly impacts the activity of enzymes secreted in the extracellular, as they have an optimal pH for maximum activity [32].

Agitation speed

Agitation speed significantly affects the response according to the respective *F*-value and *p*-value of 10.06 and 0.006 (Fig. 2 and Table 3). Figure 3 also displays a steep decreasing slope from 120 to 200 rpm, stating that 120 rpm offers an increased percentage of biodegradation compared to 200 rpm. Previous research supports that agitation speed influences the desired response [33,34]. Different agitation speeds change the morphology and the enzyme production of the fungi. The optimal agitation speed may provide good dissolved oxygen and nutrient distribution for the fungi simultaneously improving their growth and biomass [35]. Despite that, agitation may also induce shear stress changes in morphology, and possibly damage the cell structure [36].

Inoculum size

Inoculum size comes last compared to other parameters. However, this factor still significantly affects the response of this experiment with *F*-values and *p*-values of 9.69 and 0.007, respectively, according to Figure 2 and Table 3. Figure 3 also displays a steep increasing slope from 100 μ l to 1,000 μ l, suggesting that 1,000 μ l of inoculum size offers a higher percentage of biodegradation compared to 100 μ l. According to previous literature, fermenting low inoculum size may cause insufficient cell culture to utilize the available substrate for cellular growth. On the other hand, high inoculum size may cause an increase in the viscosity of the medium due to an increase in fungal growth, which affects the nutrient uptake of the cells excessively when the cells are not ready for enzyme production [25,37,38].

Contour plots

The contour plot is generated and visualized to study the interaction terms as displayed in Figure 4. The darker colors indicate a higher AMX% values. The hold values are variables



Figure 5. Normal probability plot of standardized residuals.

that is not on the plot constant, as the plot can only include two continuous variables.

Inoculum size and initial pH

The interaction between inoculum size and initial pH significantly affects the response according to the Pareto chart in Figure 2 and ANOVA (Table 3) with *F*-value of 26.67 and a *p*-value 0.000. Figure 4 displays that the maximum AMX% is achieved at the upper left of the plot with inoculum size at 1,000 μ l and initial pH at 4.0.

Agitation speed and initial pH

The interaction between agitation speed and initial pH has a significant effect on the response, with *F*-value of 18.34 and a *p*-value less than 0.05 (p = 0.001) as shown in Figure 2 and Table 3. Maximum AMX% is achieved at the bottom left of the plot with agitation speed at 120 rpm and initial pH at 4.0, as shown in Figure 4.

Incubation time and initial pH

The interaction between incubation time and initial pH has a significantly affects the response according to the Pareto chart in Figure 2. Table 3 supports the previous statement, showing an *F*-value of 10.65 with a *p*-value less than 0.05 (p = 0.005). According to Figure 4, the maximum AMX% is achieved at the upper left of the plot with an incubation time of 96 hours and an initial pH of 4.0.

Regression model for percentage of AMX degradation

Table 4 presents the estimated effects and regression coefficients (Coef) including the standard deviation (SD_{coef}) , t-statistics (T), and probability (*p*) values, for the main effects and second-order interaction terms. The Minitab software

generates the regression equation (3) from the least squares method.

 $AMX\% = 85.4 - 5.46 \text{ pH} + 0.502 \text{ Incubation time} - 0.5034 \text{ Agitation Speed} + 0.005196 \text{ Inoculum} \\ size - 0.0570 \text{ pH} * \text{ Incubatio time} + 0.0673 \\ \text{pH} * \text{ Agitation Speed} - 0.00721 \text{ pH} \\ * \text{ Inoculum size}$ (3)

Model adequacy checking

Model adequacy is evaluated by the residual plots. Although a histogram can be utilized, its limitations, especially with a small sample size, cause the plot to fluctuate in shape and does not indicate any serious violation of the assumption [39]. Therefore, the normal probability plot is used, as it is a more effective and straightforward procedure. Figure 5 shows a normal probability plot of the standardized residual. The plot displays that all points are plotted close to the straight line. The plot also shows an outlier which slightly escapes the range within the interval of -2 and +2. Normally, removing the outlier would produce a normally distributed plot, however, it could be assumed that the outlier is a natural part of the data. It could also be a calculation mistake, copying, or a data coding error [39].

Best condition and validation experiment

In Figure 6, Minitab software generated the best condition, offering maximum response AMX% by *A. tamarii*. The plot produced a combination set of optimal parameters: an initial pH 4.0, an agitation speed of 120 rpm, an incubation time of 96 hours, and an inoculum size of 1,000 µl. Provided these conditions are utilized, the model predicts y = 84.850 for the biodegradation percentage of AMX using *A. tamarii*.



Figure 6. Response optimizer for AMX%.

In the validation experiment, a triplicate run was carried out. The AMX% was consistent with the FFD runs which were 82.78%, 77.65%, and 83.11%. Results showed that the conditions were one of the best yet in achieving optimum AMX% using *A. tamarii*. Hence, the FFD model utilized in this study is successful in finding the best conditions for maximum percentage biodegradation of AMX by *A. tamarii*.

CONCLUSION

FFD was conducted to identify significant factors affecting the AMX% by *A. tamarii*. A 2⁴¹ FFD halved the number of experimental runs to 24 including triplicates. The design has resulted that all parameters; initial pH, agitation speed, incubation time, and inoculum size are significant to the response by the order of incubation time > initial pH > agitation speed > inoculum size. Furthermore, a regression model was calculated with R^2 and $R^2(adj)$ of 87.03% and 81.35%, respectively, sufficient to predict the fractional factorial model for the current studies [40]. Using the conditions (initial pH 4.0, 120 rpm, 96 hours, and 1,000 µl), we achieved maximum percentage biodegradation with an average of 81.37% ± 1.61% (mean±SE). The findings displayed that *A. tamarii* has excellent potential for applications in wastewater treatment due to its ability to degrade β-lactam antibiotics.

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AUTHOR CONTRIBUTIONS

All authors contributed significantly to the work's concept and design, data collection, analysis, and interpretation, as well as its drafting and critical revision for key intellectual content, and the final approval of the published version. All authors have agreed to be accountable for all parts of the work's and have participated to ensure that questions about the work's accuracy or integrity are adequately investigated and resolved. All are entitled to be specified as authors according to the International Committee of Medical Journal Editors' guidelines (ICMJE).

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CONFLICTS OF INTEREST

The authors report no financial or any other conflicts of interest in this work.

ETHICAL APPROVAL

This study does not involve experiments on animals or human subjects.

DATA AVAILABILITY

This research article presents all the data that was generated and examined.

PUBLISHER'S NOTE

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USE OF ARTIFICIAL INTELLIGENCE (AI)-ASSISTED TECHNOLOGY

The authors declares that they have not used artificial intelligence (AI)-tools for writing and editing of the manuscript, and no images were manipulated using AI.

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