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# Development and characterization of chronotherapeutic tablets of sacubitril-valsartan supramolecular complex using hupu gum and lannea gum by compression coating

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# ABSTRACT

Sacubitril-valsartan supramolecular complex (SVSC), a first-in-class Angiotensin Receptor Neprilysin Inhibitor has been approved as safe and effective treatment for Heart Failure with Reduced Ejection Fraction and reduce the risk of cardiovascular death and re-hospitalization in patients with striking rise in blood pressure during early morning hours. As the cardiovascular events are well associated with circadian rhythms, chronotherapeutic drug delivery of SVSC at bedtime (around 10 p.m.) may be a potential approach. Aim and objective of present investigation is to develop chronotherapeutic drug delivery system of SVSC using natural gums by compression coating technique that is appropriate in achieving predetermined lag time of 5-6 hours followed by maximum drug release within 1 hour to attain the required  $C_{max}$  when the disease condition is at peak. Initially the core tablets were optimized which completely released the drug in 25 minutes. The optimized core tablets were subjected to compression coating with different ratios of hupu gum, lannea gum and channeling agent for preparation of chronotherapeutic tablets. The optimized compression coated tablets complied with the official and other requirements of tablets. Differential scanning calorimetry and Fourier transformed infrared spectroscopy studies confirmed the drug and excipient compatibility. Among all formulations, Compression coated Tablets CCT3 met all the objectives of present investigation and hence, selected as optimized compression coated tablet suitable for chronotherapeutic drug delivery of SVSC in patients with heart failure.

# INTRODUCTION

Heart failure with reduced ejection fraction (HFrEF) and resistant hypertension nevertheless represent urgent unmet needs in the discipline of cardiac disorders (Shim, 2020). Earlier studies report that overall mortality rates in congestive heart failure continue to be notably very high, accounting rehospitalization of one-quarter of patients for cardiac failure (Dharmarajan *et al.*, 2013) while 50% of patients demise within 5 years of heart failure diagnosis due to lack of pharmacological and non-pharmacological approaches that are enough to fulfill

the clinical needs (Virani et al., 2020, Volpe and Gallo, 2021). None of the antihypertensive therapies developed in the last two decades have convincingly decreased morbidity or mortality in cardiac failure cases (Ponikowski *et al.*, 2016). In current years, a remedy was developed for the first time by Novartis in the form of supramolecular complex of sacubitril and valsartan that captivated a great deal of research attention in medical care and benefit the patients diagnosed with guideline-defined heart failure, which includes both conditions that is, HFrEF and heart failure with preserved ejection fraction (Feng *et al.*, 2012; Novartis, 2021).

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Sacubitril-valsartan supramolecular complex (SVSC) comprises sacubitril (neprilysin inhibitor, NEPi) and valsartan (angiotensin receptor blocker, ARB) in equimolar ratio (Feng *et al.*, 2007). It targets the key pathways that trigger heart failure: the autonomic nervous system, the renin–angiotensin–aldosterone system (RAAS), and the natriuretic peptide (NP) system (D'Elia

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et al., 2017). It exhibits dual inhibition mechanism of NEPi and ARB by simultaneously suppressing RAAS activation through blockade of angiotensin II type 1 receptor and enhancing vasoactive peptides including NP through inhibition of neprilysin, the enzyme responsible for their degradation (Kobalava *et al.*, 2016). It is the first agent to be approved in a new class of drugs called angiotensin receptor NEPi (ARNI) and first heart failure therapy with an Food and Drug Administration (FDA)-approved indication for patients with signs and symptoms of cardiac failure (Solomon *et al.*, 2019).

In 2005, a retrospective study report indicated that about 46% of unexpected cardiac death took place between midnight and 6 a.m., particularly in people with obstructive sleep apnea as the cardiovascular functions were closely associated to circadian rhythms (Gami et al., 2005). To overcome such challenges, the concept of chronotherapy (Smolensky and Portaluppi, 1999) need to be adapted to develop controlled onset oral drug delivery system (Stevens and MacDougal, 2014) that meets the requirements of nocturnal and prewake up drug delivery to target organs at appropriate time in cardiovascular conditions (Muller et al., 1985). This approach associated with bedtime dosing therapy of antihypertensives can minimize the cardiovascular risk of sudden death occurring early hours in the morning (Hermida et al., 2011). From the past to present decades, a wide range of chronotherapeutic formulation approaches like compressioncoated tablets CCTs; Gunsel, 1980, pulsatile capsule device (Ross et al., 2000), compressed multiple unit dosage forms (pellets, granules, and mini-tablets) (Lopes et al., 2006), 3D-printed coreshell pulsatile tablets (Li et al., 2022), etc. were developed. Among all dosage forms, CCTs are the easiest to manufacture which is less time-consuming and lessen laborious coating or granulation steps. Compression coating of tablets also protects the hygroscopic drug from moisture and maintains the stability of the product.

Aim of the present investigation is to design a chronotherapeutic compression-coated formulation of SVSC to be taken at bedtime (around 10 p.m.), enabling 5–6 hours lag time prior to drug release to attain the required  $C_{max}$ . This approach may be beneficial for patients with morning surge.

CCTs were manufactured as a "tablet within a tablet" with an inner core containing an Active Pharmaceutical Ingredients (API) coated by an outer layer of hydrophilic polymers that forms an erodible barrier. It prevents the drug release from the inner core during the lag time. Various natural polymers such as Khaya/ Albizia gum (Odeku and Fell, 2005), Delinox regia gum/HPMC K 4M (Dabhi *et al.*, 2010), xanthan gum/guar gum (Chickpetty *et al.*, 2010), guar gum (Vemula and Bontha, 2013), Karaya gum (Latha *et al.*, 2015), *Anogeissus latifolia/ Gardenia gummifera* (s), and thiolated ghatti gum (Puri *et al.*, 2021) were formerly used as a coating polymers to delay the drug release from the core tablet during the lag time.

In the present research of development of chronotherapeutic CCT of SVSC, hupu gum (Kondagogu gum) and lannea gum in different ratios along with channeling agent were used as compression coating polymers to achieve lag time up to 5–6 hours, followed by immediate drug release from the inner core with  $C_{max}$  to be achieved in 1–2 hours that is, around 4–6 a.m. as per the reported  $T_{max}$  of SVSC which is around 0.5–2 hours (Ayalasomayajula *et al.*, 2017) that matches with the time when

clinical symptoms are aggravated. The applicability of the natural gums as compression coating polymers in chronotherapeutic drug delivery systems was investigated and the formulations were optimized up on characterization.

## MATERIALS AND METHODS

# Materials

SVSC is a gift sample from Dr. Reddy's Laboratories Ltd., Hyderabad. Hupu gum and lannea gum were purchased from Girijan Cooperative Corporation, Visakhapatnam. Crospovidone, Prosolve, Lubritab, lactose, MCC, and talc used as disintegrant, diluent, lubricant, channeling agent, and glidant, respectively, were procured from local suppliers. The commercial immediate-release tablets of SVSC used for comparison in this study were Azmarda 50 mg tablets manufactured by Novartis Farma SpA (Italy) labeled to contain 24 mg of sacubitril and 26 mg of valsartan.

## Preparation of optimized core tablets (OCTs)

Different precompression blends were prepared with SVSC using different disintegrants and diluents and were evaluated for flow properties and tableting characteristics. Based on these preliminary studies, Optimized Core Tablets (OCTs) were prepared by using Prosolve as diluent and crospovidone as disintegrant using direct compression technique. Dose of SVSC taken in the present investigation was 50 mg that contains 24 mg of sacubitril and 26 mg of valsartan. Drug, diluent, and disintegrant sufficient for a batch of 300 tablets were accurately weighed according to the composition shown in Table 1 and passed through BSS #60 sieve with an aperture size 250 µm, then taken into a poly bag and mixed for 5–10 minutes. Required quantities of talc and Lubritab pre-sieved through BSS #60 sieve were blended to the above homogenous mixture and mixed for 2 minutes. Flow property of the final blend was evaluated by angle of repose, Carr's index, and Hausner's ratio. The final blend was then compressed using 12 station rotary tablet compression machine (Rimek mini press-II MT) to form round flat tablets with a diameter of 6 mm and thickness  $2.9 \pm 0.4$  mm.

## **Characterization of OCTs**

The OCTs were characterized for hardness, friability, uniformity of weight, drug content estimation, wetting time, and disintegration time. Hardness and friability indicate the integrity and mechanical strength of tablets. Six core tablets were randomly selected and tested for hardness using tablet hardness tester (TH 1050 M, LABINDIA). Sixty-five core tablets (equivalent to 6.5 g) were collected and tested for friability using tablet friability tester (FT 1020, LABINDIA) at 25 rpm for 4 minutes (Indian Pharmacopoeia, 2018a). Twenty core tablets were weighed accurately to check the average weight and percentage weight variation for determination of uniformity of weight (Indian Pharmacopoeia, 2018b). For determination of content of active ingredients, randomly selected 20 core tablets were assayed in pH 6.8 phosphate buffer (Indian Pharmacopoeia, 2018c) and the amount of active ingredient per tablet was calculated by observing the UV absorbance at 253 nm using UV/VIS Spectrophotometer (UV 3,000<sup>+</sup>, LABINDIA) (Aleti and Murthy, 2022). Wetting time of core tablets was evaluated by measuring the time required for complete wetting of tablet placed on a piece of tissue paper

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 $(12 \times 10.75 \text{ cm})$  folded twice and kept in a small Petri dish (internal diameter = 6.5 cm) containing 6 ml of pH 6.8 phosphate buffer (Koizum *et al.*, 1997). Disintegration test was performed on randomly chosen 6 core tablets using pH 6.8 phosphate buffer in a tablet disintegration tester (DT 1000, LABINDIA) containing six cylindrical vessels with #10 sieve. The time taken for all the disintegrated particles to pass through the sieve was regarded as a disintegration time of the tablet and the average value was determined (Indian Pharmacopoeia, 2018d; Singh *et al.*, 2015).

# In vitro drug release of OCTs

In vitro drug release study of OCT was performed using USP XXIV dissolution test apparatus I (DISSO 2000, LABINDIA) at 37°C  $\pm$  0.5°C maintaining rotational speed of the basket at 75 rpm (FDA guidance for dissolution testing of sacubitril and valsartan tablets). An aliquot of 5 ml of dissolution samples was withdrawn at predetermined time intervals using a syringe fitted with a 0.45 µm pre-filter and immediately replaced with same amount of dissolution medium maintained at 37°C  $\pm$  0.5°C. The samples were analyzed spectrophotometrically at 253 nm for SVSC and the cumulative percentage drug released was calculated. The drug release studies for experimental formulation and immediate release marketed formulation (Azmarda 50) were performed in triplicate and the average values were compared graphically.

# **Preparation of CCTs**

# Evaluation of suitability of polymers for compression coating

The flow properties of hupu gum and lannea gum are measured and the results of angle of repose (>40), Carr's index (>27), and Hausner's ratio (>1.3) as reported in Table 2 indicated poor flow characteristics of natural polymers and therefore unsuitable for direct compression. Hence, wet granulation was proposed and flow activators like talc and magnesium stearate are added to the granules to improve the flowability.

# Preparation of compression coating granules

The coating granules were prepared by wet granulation method using hydro alcoholic mixture of isopropyl alcohol (IPA) and water in the ratio of 70:30 as granulating agent. All the required formulation excipients indicated in Table 3 except talc and magnesium stearate were weighed accurately and mixed in a mortar using geometric dilution technique. The granulating agent was added sufficiently to form wet dough mass, that was passed through BSS #22 sieve with aperture size of 710  $\mu$ m instantly to avoid rigid agglomerates up on evaporation of IPA. The granules obtained were dried for 1 hour at 45°C in a hot air oven. The dried granules screened through BSS #30 sieve with aperture size of 500  $\mu$ m were lubricated with magnesium stearate and talc, then mixed for 5 minutes. The flow characteristics of coating granules were determined and found to be good as per the results given in Table 2, therefore used for compression coating of the core tablet.

## Coating of core tablets by compression coating

The weight of coating granules sufficient to coat the core tablets uniformly was investigated in preliminary studies and revealed that 100 mg of coating granules was sufficient to coat the core tablets uniformly on all sides. For compression coating, initially half of the required quantity of granules to coat each tablet was taken into the die cavity and spread uniformly to make a powder bed. Core tablet earlier optimized was placed at the center on the polymer bed. Then, the remaining half of the coating contents were filled into the die and compressed with a 12 station rotary compression machine using circular flat punches to form a round CCT having the hardness in the range of 5–7 kg/cm<sup>2</sup> and a diameter of 8 mm (Latha *et al.*, 2015).

# Evaluation of CCTs

The CCTs were evaluated for thickness, hardness, friability, uniformity of weight, and drug content estimation by the method described earlier in core tablets evaluation. Friability test was performed for 33 CCT from each batch that corresponds to the aforementioned conditions. The thickness of coating layer in CCT was evaluated by subtracting core tablet thickness from CCT thickness. The cross-section view of the CCT was also examined for uniformity in coating of core tablet.

## In vitro drug release study of CCTs

The study was performed using the similar conditions described for core tablets except change in buffer and duration of dissolution. For evaluation of drug release from CCT, change in pH method was used in which the initial run was done in 0.1N HCl for first 2 hours followed by pH 6.8 phosphate buffer. Drug release studies of all the formulations were carried out in triplicate

| Ingredients           | Quantity (mg) | <b>Tablet characteristics</b>               | Observations     |  |
|-----------------------|---------------|---|------------------|--|
| SVSC                  | 50            | Hardness <sup>a</sup> (kg/cm <sup>2</sup> ) | 4.5 ± 1.3        |  |
| Prosolve              | 40            | Friability <sup>b</sup> (%)                 | 0.36             |  |
| Crospovidone          | 6             | Weight variation <sup>c</sup> (mg)          | $100 \pm 1.24$   |  |
| Lubritab              | 2             | Drug content <sup>d</sup> (%)               | $99.61 \pm 1.07$ |  |
| Talc                  | 2             | Wetting time <sup>e</sup> (second)          | 54               |  |
| Weight of core tablet | 100           | Disintegration time <sup>e</sup> (second)   | 118              |  |

Table 1. Composition and tablet characteristics of OCT.

<sup>&</sup>lt;sup>a</sup> Mean  $\pm$  SD, n = 6.

<sup>&</sup>lt;sup>b</sup> n = 65.

<sup>&</sup>lt;sup>c</sup> Mean  $\pm$  % deviation, n = 20.

<sup>&</sup>lt;sup>d</sup> Mean  $\pm$  SD, n = 20.

 $<sup>^{\</sup>rm e}$  *n* = 6.

| Sample            | Angle of repose (°) | Carr's index (%) | Hausner's ratio |
|-------------------|---------------------|------------------|-----------------|
| Core tablet blend | 16                  | 10               | 1.05            |
| Hupu gum          | 43                  | 29               | 1.38            |
| Lannea gum        | 41                  | 33               | 1.46            |
| Lactose           | 30                  | 19               | 1.24            |
| Coating granules  | 25                  | 15               | 1.13            |

Table 2. Flow properties of coating excipients and granules.

| Batch | Core tablet | Hupu gum | Lannea gum | Lactose  |
|-------|-------------|----------|------------|----------|
| Batch | weight (mg) | (mg/tab) | (mg/tab)   | (mg/tab) |
| HLT0  | 100         | 100      | -          | -        |
| HLT1  | 100         | 80       | 20         | -        |
| HLT2  | 100         | 60       | 40         | -        |
| HLT3  | 100         | 50       | 50         | -        |
| HLT4  | 100         | 40       | 60         | -        |
| HLT5  | 100         | 20       | 80         | -        |
| CCT1  | 100         | 40       | 10         | 50       |
| CCT2  | 100         | 35       | 15         | 50       |
| CCT3  | 100         | 30       | 20         | 50       |
| CCT4  | 100         | 25       | 25         | 50       |
| CCT5  | 100         | 20       | 30         | 50       |
| CCT6  | 100         | 10       | 40         | 50       |

 Table 3. Composition of compression coated tablets.

and average values were calculated. The results of cumulative percentage drug release and corresponding lag time are represented graphically for comparison.

## **Drug-excipient compatibility studies**

## Differential scanning calorimetry (DSC)

The drug excipient compatibility was examined by most common thermal technique DSC using Mettler DSC 821 (Mettler-Toledo, Greifensee, Switzerland) that generates data on melting endotherms and glass transitions with a small sample size of 4–5 mg. Hermetically sealed sample in an aluminum pan with a lid crimped on it was positioned on sample pan holder and empty aluminum pan on reference holder, was allowed to equilibrate for 1 minute and heated in an atmosphere of nitrogen (flow rate of 20 ml/minutes) over a temperature range from 30°C to 350°C with a heating rate of 10°C/minutes and the results were obtained as thermograms by using the STARe SW version 9.10 software (Songa *et al.*, 2013).

# Fourier transformed infrared spectroscopy (FTIR)

Drug excipient compatibility can also be detected by FTIR spectral studies by following the shift in vibrational or stretching bands of key functional groups. FTIR spectra were recorded on Alpha FTIR spectrophotometer (Bruker Optik GmbH, Ettlingen, Germany) using OPUS version 6.5 software. Samples were prepared by KBr pellet method by gently mixing 1 mg of the sample with 200 mg of KBr and the ratio of samples was selected as per the composition in the optimized formula. The spectra scanned over a wave number range of 4,000–400 cm<sup>-1</sup>. (Sunil *et al.*, 2013).

#### Stability studies of optimized formulation

Stability of pharmaceutical product may be defined as the capability of a particular formulation in a specific container/ package to remain within its physical, chemical, therapeutic, and toxicological specifications throughout its shelf life. Stability studies were performed as per International Council for Harmonisation (ICH) Guidelines, 2018.

## Method

Samples of final optimized formulation CCT3 were sealed as two sets separately in hermetically sealed bottles and kept in humidity chambers maintained at 30°C/70% Relative humidity (RH) as per ICH guidelines for zone IV and accelerated testing conditions 40°C  $\pm$  2°C/75%  $\pm$  5% RH (ICH guidelines, 2018 and WHO, 2021). The samples stored were withdrawn after 3 and 6 months for analysis of tablet characteristics and *in vitro* dissolution performance. The results of tablet characteristics are mentioned in Table 5. The dissolution profile of samples was compared using similarity factor ( $f_2$ ) before and after storage in long-term and accelerated conditions, and the results are reported in Table 6.

#### **RESULTS AND DISCUSSION**

#### **Preparation of OCTs**

The initial trials made with different disintegrants and diluents revealed that Prosolve was giving excellent flow

| Table 4. Tablet characteristics of compression coated t | tablets. |
|---|----------|
|---|----------|

| Batch | Thickness <sup>a</sup> | Hardness <sup>a</sup> | Friability <sup>b</sup> (%) | Weight variation <sup>c</sup> | Drug content <sup>d</sup> (%)  |
|-------|------------------------|-----------------------|-----------------------------|-------------------------------|--------------------------------|
| Daten | (mm)                   | (kg/cm <sup>2</sup> ) | F l'ability" (76)           | (mg)                          | Drug content <sup>*</sup> (76) |
| HLT0  | $3.5\pm0.24$           | $5.4 \pm 0.4$         | 0.37                        | $200 \pm 1.27$                | $99.65 \pm 0.16$               |
| HLT1  | $3.6\pm0.21$           | $5.9\pm0.36$          | 0.35                        | $200\pm2.69$                  | $100.02\pm0.04$                |
| HLT2  | $3.5\pm0.36$           | $5.2 \pm 0.58$        | 0.32                        | $200\pm1.48$                  | $99.96\pm0.13$                 |
| HLT3  | $3.6\pm0.25$           | $5.5 \pm 0.61$        | 0.36                        | $200\pm1.45$                  | $99.34\pm0.24$                 |
| HLT4  | $3.8\pm0.11$           | $5.7 \pm 0.34$        | 0.34                        | $200 \pm 1.61$                | $99.56\pm0.19$                 |
| HLT5  | $3.6 \pm 0.16$         | $5.1 \pm 0.44$        | 0.33                        | $200\pm2.29$                  | $99.21 \pm 0.12$               |
| CCT1  | $3.5\pm0.23$           | $5.3 \pm 0.26$        | 0.35                        | $200\pm2.25$                  | $98.96\pm0.18$                 |
| CCT2  | $3.6\pm0.28$           | $5.6 \pm 0.15$        | 0.36                        | $200\pm2.96$                  | $99.04\pm0.08$                 |
| CCT3  | $3.7\pm0.14$           | $5.3\pm0.35$          | 0.34                        | $200\pm2.53$                  | $99.94\pm0.15$                 |
| CCT4  | $3.6\pm0.22$           | $5.2 \pm 0.26$        | 0.36                        | $200 \pm 1.65$                | $98.35\pm0.94$                 |
| CCT5  | $3.5\pm0.18$           | $5.9\pm0.64$          | 0.31                        | $200\pm1.38$                  | $99.32\pm0.11$                 |
| CCT6  | $3.6 \pm 0.15$         | $5.1 \pm 0.64$        | 0.21                        | $200 \pm 1.31$                | 99.14 ± 0.25                   |

<sup>a</sup> Mean  $\pm$  SD, n = 6.

<sup>b</sup> n = 33.

<sup>c</sup> Mean  $\pm$  % deviation, n = 20.

<sup>d</sup> Mean  $\pm$  SD, n = 20.

| Table 5. Cumulative | % drug release | of formulations | HLT0-HLT5. |
|---------------------|----------------|-----------------|------------|
|                     |                |                 |            |

| Time (hour) | HLT0             | HLT1             | HLT2             | HLT3            | HLT4             | HLT5           |
|-------------|------------------|------------------|------------------|-----------------|------------------|----------------|
| 1           | $1.25 \pm 0.56$  | $2.65\pm0.81$    | $2.34\pm0.28$    | $2.53 \pm 0.64$ | $4.26\pm1.08$    | $10.63\pm0.69$ |
| 2           | $2.29\pm0.48$    | $3.16\pm0.35$    | $4.19\pm0.34$    | $4.52\pm0.39$   | $7.41\pm0.36$    | $65.13\pm0.43$ |
| 3           | $4.03\pm0.16$    | $5.48\pm0.27$    | $7.68\pm0.36$    | $6.93\pm0.35$   | $9.29\pm0.59$    | $81.78\pm0.82$ |
| 4           | $5.16\pm0.29$    | $6.62\pm0.69$    | $9.16\pm0.78$    | $9.35\pm0.46$   | $28.47\pm0.74$   | $99.16\pm0.56$ |
| 5           | $5.94\pm0.86$    | $7.95\pm0.41$    | $10.26\pm0.91$   | $11.95\pm0.27$  | $56.98 \pm 0.61$ |                |
| 6           | $7.35 \pm 1.03$  | $8.57\pm0.72$    | $31.18\pm0.58$   | $27.40\pm0.15$  | $78.26\pm0.38$   |                |
| 7           | $9.87\pm0.54$    | $10.09\pm0.44$   | $48.35\pm0.46$   | $44.50\pm0.26$  | $89.55\pm0.57$   |                |
| 8           | $11.16\pm0.23$   | $38.21\pm0.62$   | $68.06 \pm 0.22$ | $64.23\pm0.75$  | $99.06\pm0.16$   |                |
| 9           | $28.72\pm0.16$   | $69.81 \pm 1.03$ | $89.37 \pm 0.63$ | $86.68\pm0.84$  |                  |                |
| 10          | $47.46\pm0.86$   | $86.36 \pm 1.16$ | $97.39 \pm 1.03$ | $98.03\pm0.23$  |                  |                |
| 11          | $72.39\pm0.97$   | $97.74\pm0.95$   | $99.56 \pm 0.89$ |                 |                  |                |
| 12          | $83.34 \pm 1.06$ | $99.35\pm0.67$   |                  |                 |                  |                |
| 16          | $99.63 \pm 0.64$ |                  |                  |                 |                  |                |

Mean  $\pm$  SD, n = 6.

characteristics and required tablet characteristics as per the official requirements and tablet formulations with 6% crospovidone completed the drug release within 25 minutes in comparison with the commercial formulation. Also, the dissolution profile of experimental core tablets was comparable with immediate-release commercial formulation as shown in Figure 1 and f2 was found to be 83.71. Hence, the formula was selected as OCT composition as shown in Table 1, and used for compression coating.

#### **Characterization of OCTs**

The core tablets formulated were evaluated for tablet characteristics and the results are reported in Table 1. The hardness of  $4-5 \text{ kg/cm}^2$  and friability below 0.5% indicated good mechanical strength of core tablets indicating their suitability for double

compression during compression coating process. The tablets exhibited uniformity in weight and the drug content was found to be  $99.61\% \pm 1.07\%$  of the stated amount of SVSC (50 mg) indicating the uniform distribution of drug in the tablet. The wetting time and *in vitro* disintegration time were found to be 54 and 118 seconds, respectively. Thus, the core tablets complied with the requirements of official and other tests and subjected for preparation of CCTs.

## **Preparation of CCTs**

The natural gums hupu gum and lannea gum selected for this study exhibited poor flow characteristics as per the reports indicated in Table 2. Hence granules of these gums were prepared by wet granulation technique and further flowability of granules was improved by addition of talc and magnesium stearate.

| Time (hour) | CCT1             | CCT2             | CCT3             | CCT4             | CCT5           | CCT6             |
|-------------|------------------|------------------|------------------|------------------|----------------|------------------|
| 1           | $1.18\pm0.56$    | $1.45\pm0.71$    | $2.91\pm0.26$    | $3.56 \pm 1.02$  | $11.78\pm0.84$ | $86.63 \pm 0.75$ |
| 2           | $2.85\pm0.74$    | $3.06 \pm 1.09$  | $5.35 \pm 1.05$  | $11.08\pm0.84$   | $95.96\pm0.65$ | $97.35\pm0.92$   |
| 3           | $4.34\pm0.51$    | $5.92 \pm 1.13$  | $6.86\pm0.84$    | $29.54\pm0.97$   |                |                  |
| 4           | $7.61\pm0.39$    | $6.91\pm0.24$    | $8.95 \pm 1.09$  | $65.47\pm0.76$   |                |                  |
| 5           | $8.89\pm0.62$    | $9.53\pm0.29$    | $10.12 \pm 1.14$ | $90.56\pm0.69$   |                |                  |
| 6           | $9.67\pm0.23$    | $10.89\pm0.76$   | $27.68\pm0.06$   | $98.59\pm0.31$   |                |                  |
| 7           | $15.24 \pm 0.18$ | $35.54\pm0.49$   | $96.44\pm0.83$   | $98.16 \pm 0.46$ |                |                  |
| 8           | $34.37\pm0.84$   | $78.16\pm0.64$   | $99.14 \pm 0.21$ |                  |                |                  |
| 9           | $87.62 \pm 0.67$ | $97.81 \pm 0.27$ |                  |                  |                |                  |
| 10          | $99.58 \pm 0.29$ | $99.11 \pm 0.36$ |                  |                  |                |                  |

Table 6. Cumulative % drug release of formulations CCT1-CCT6.

Mean  $\pm$  SD, n = 6.

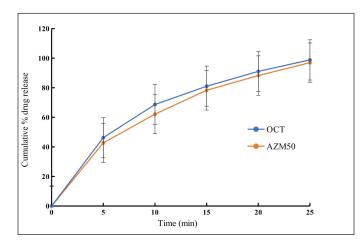


Figure 1. Dissolution profile of optimized core tablet and marketed formulation (AZM50) (n = 6).

Initially core tablets were compression coated using pure hupu gum and pure lannea gum granules. In CCT with pure hupu gum (HLT0), lag time got extended beyond the contemplated 5 hours whereas, the CCTs prepared with pure lannea gum were not able to exhibit proper mechanical characteristics like friability and even the dissolution lag time was not extended beyond 2 hours hence, further studies with pure lannea gum were not carried out and drug release results were not reported. Further trials were performed with a combination of hupu gum and lannea gum. The following proposed formulations HLT1 (80:20), HLT2 (60:40), HLT3 (50:50), HLT4 (40:60), and HLT5 (20:80) were prepared using varying concentrations of hupu gum and lannea gum, respectively, in the coating composition, where the lag time was achieved but drug release was extended beyond 3 hours after lag time. Further studies were carried out for completing the drug release by incorporating pore forming hydrophilic channeling agent lactose to the coating composition by replacing part of hupu gum and lannea gum. The following ratios of hupu gum, lannea gum, and lactose are employed in the development of CCTs CCT1 (40:10:50), CCT2 (35:15:50), CCT3 (30:20:50), CCT4 (25:25:50), CCT5 (20:30:50), and CCT6 (10:40:50) as mentioned in Table 3.

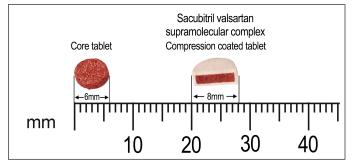


Figure 2. Cross section of optimized compression coated tablet (CCT3).

#### **Characterization of CCTs**

The CCTs from all formulation batches were evaluated for tablet characteristics and represented in Table 4. The results of thickness, hardness, friability, uniformity of weight, and drug content indicated that all CCTs were uniform in weight and drug content with good mechanical integrity. Thickness of CCT ranges from 3.5–3.8 mm. The coat thickness was found to be 1 mm. The cross-section view of the CCT shown in Figure 2 also confirmed that coating was uniform on all sides of core tablet.

#### In vitro drug release study of CCTs

The results of dissolution profiles of all the CCT formulations containing SVSC were represented graphically in Figure 3. Lag time and corresponding drug release time of all formulations are shown in Figure 4. Formulations HLT0, HLT1, HLT2, HLT3, HLT4, and HLT5 prepared using varying ratios of hupu gum and lannea gum in the coat, exhibited lag time of 9, 8, 7, 6, 5, and 3 hours, respectively. Cumulative percentage drug release of formulation HLT0-HLT5 given in Table 5. Highest lag time was observed in formulations (HLT0, HLT1, and HLT2) containing higher concentration of hupu gum corresponding to its high swelling nature and lack of pores in the swollen polymer matrix. Formulations HLT3 and HLT4 achieved desired lag time of 5-6 hours but drug release was delayed extending up to 12 hours which failed to fulfill the objective of the present investigation. Though the core tablets release the drug at faster rate the diffusion path length has been increased and drug did not diffuse out of

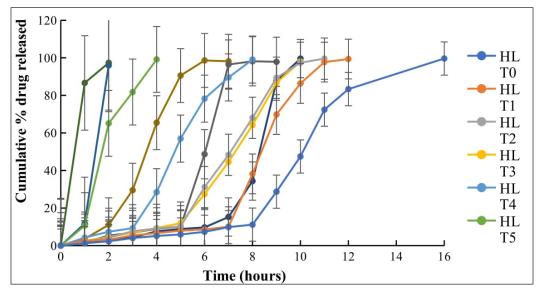


Figure 3. Dissolution profiles of SVSC from compression coated tablets (n = 6).

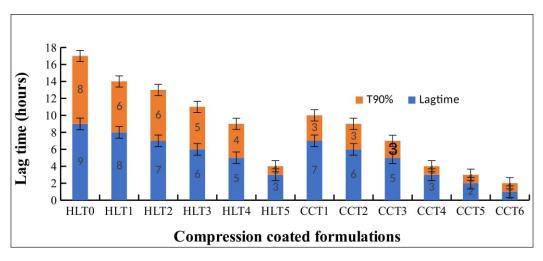


Figure 4. Lag time and drug release time of all CCT formulations (HLT0-CCT6).

the swollen hydrophilic polymer matrix. The results of cumulative percentage drug release of formulation CCT1-CCT6 given in Table 6 indicated that the formulations CCT1, CCT2, CCT3, CCT4, CCT5, and CCT6 resulted in corresponding lag time of 7, 6, 5, 3, 2, and 1 hour, respectively, followed by burst release of the drug. The formulation CCT1 prepared with a comparatively higher proportion of hupu gum in the coat composition, resulted in lag time beyond the proposed time of 5-6 hours. Shorter lag time was observed with increasing concentration of lannea gum in coat composition due to the eroding nature of the gum hence, the formulations CCT4, CCT5, and CCT6 were not suitable to achieve predetermined lag time. Among all the formulations CCT2 and CCT3 achieved 5-6 hours lag time but maximum drug release within 1 hour was observed in CCT3 due to balanced mechanism of solvent penetration, diffusion, coat erosion, and dissolution of drug. During lag time, expansion of the swelling agent by water penetration followed by rupture/erosion of the swollen polymeric matrix due to stress created by swelling force takes place. The pores formed by channeling agent lactose cause rapid drug release from core tablets after lag time due to exposure of core material to aqueous fluids resulting in fast disintegration. Further, the drug

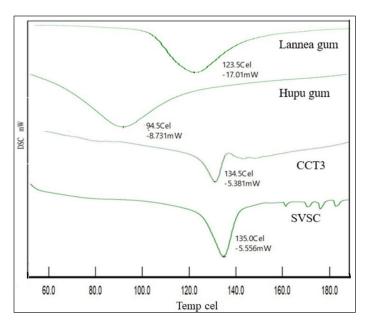


Figure 5. DSC Thermograms of Lannea gum, Hupu gum, CCT3 and SVSC.

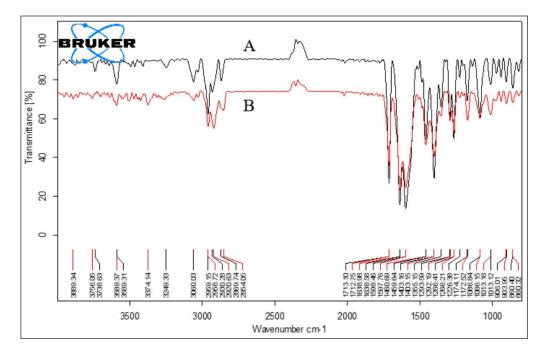


Figure 6. FTIR spectra of (A) SVSC; (B) CCT3.

| Table 7. Stability | v studies of c | optimized co | ompression coate | d tablets CCT3. |
|--------------------|----------------|--------------|------------------|-----------------|
|                    |                |              |                  |                 |

|   |  | Storage condition |                |                        |                |  |
|---|--|-------------------|----------------|------------------------|----------------|--|
| Test  | Initial $30^{\circ}C \pm 2^{\circ}C/65^{\circ}/$ |                   | 5% ± 5% RH     | 40°C ± 2°C/75% ± 5% RH |                |  |
|   |  | 3 months          | 6 months       | 3 months               | 6 months       |  |
| Thickness <sup>a</sup> (mm)                 | $3.5\pm0.36$                                     | $3.5\pm0.34$      | $3.5\pm0.33$   | $3.5\pm0.36$           | $3.5\pm0.35$   |  |
| Hardness <sup>a</sup> (Kg/cm <sup>2</sup> ) | $5.2\pm0.58$                                     | $5.1\pm0.55$      | $5.2\pm0.45$   | $5.2\pm0.36$           | $5.2\pm0.52$   |  |
| Uniformity in weight <sup>b</sup><br>(mg)   | $200\pm0.48$                                     | $200 \pm 0.33$    | $200\pm0.49$   | $200\pm0.54$           | $200\pm0.51$   |  |
| Drug content <sup>c</sup> (%)               | $99.96\pm0.13$                                   | $99.95 \pm 0.14$  | $99.95\pm0.17$ | $99.95\pm0.23$         | $99.95\pm0.12$ |  |

<sup>a</sup> Mean  $\pm$  SD, n = 6.

<sup>b</sup> Mean  $\pm$  % deviation, n = 20.

<sup>c</sup> Mean  $\pm$  SD, n = 20.

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| Table 8. In vitro dissolution      | profile of CCT3 tablets before and after stability studies. |
|------------------------------------|---|
| indie of <i>in vino</i> and of and | prome of eers defets before and after submity stadies.      |

| Time (h) | Cumulative % drug released |                                |                  |                  |                        |  |  |
|----------|----------------------------|--------------------------------|------------------|------------------|------------------------|--|--|
|          | Before storage             | storage 30°C ± 2°C/65% ± 5% RH |                  |                  | 40°C ± 2°C/75% ± 5% RH |  |  |
|          |                            | 3 months                       | 6 months         | 3 months         | 6 months               |  |  |
| 1        | $2.91 \pm 0.26$            | $2.75 \pm 1.18$                | $2.26 \pm 1.07$  | $2.84\pm0.51$    | $2.52 \pm 0.88$        |  |  |
| 2        | $5.35 \pm 1.05$            | $5.16\pm0.35$                  | $4.93\pm0.28$    | $5.24\pm0.28$    | $4.72\pm0.34$          |  |  |
| 3        | $6.86\pm0.84$              | $6.61\pm0.59$                  | $6.82\pm0.64$    | $6.53 \pm 1.13$  | $6.28\pm0.27$          |  |  |
| 4        | $8.95 \pm 1.09$            | $7.53 \pm 1.23$                | $8.27\pm0.43$    | $8.68\pm0.46$    | $8.23\pm0.42$          |  |  |
| 5        | $10.12 \pm 1.14$           | $10.36\pm0.53$                 | $9.54\pm0.18$    | $10.19\pm0.07$   | $10.06 \pm 1.46$       |  |  |
| 6        | $27.68\pm0.06$             | $25.59\pm0.19$                 | $25.36\pm0.56$   | $27.55\pm0.98$   | $26.68 \pm 0.86$       |  |  |
| 7        | $96.44\pm0.83$             | $97.84 \pm 0.57$               | $95.15 \pm 1.42$ | $96.95\pm0.55$   | $95.86 \pm 0.54$       |  |  |
| 8        | $99.14 \pm 0.21$           | $98.57 \pm 0.68$               | $97.36 \pm 0.86$ | $99.15 \pm 1.21$ | $98.59 \pm 1.08$       |  |  |

Values represent mean  $\pm$  SD, n = 3.

was released by dissolution very quickly, suitable for reaching the peak plasma concentration ( $C_{max}$ ) at its  $T_{max}$ . Hence, CCT3 CCTs formulated using hupu gum, lannea gum, and lactose in the ratio of 3:2:5 was considered optimum for chronotherapeutic drug delivery of drug.

#### Solid state characterization

#### Differential scanning calorimetry

The DSC thermograms of pure drug, hupu gum, lannea gum, and optimized CCT formulation are represented in Figure 5. The DSC thermogram of SVSC exhibited a sharp endothermic peak at 135°C corresponding to its melting point, indicating its crystalline nature. There is a very slight shift in the melting point of SVSC in the optimized formulation CCT3 to 134.5°C indicating that there was no significant drug-excipient interaction. Compared to pure drug SVSC, the melting peak in the thermogram of CCT3 formulation was broadened to some extent which may be due to changes in its crystalline form during compression.

#### Fourier transformed infrared spectroscopy

Characteristic bands of the SVSC in pure drug samples and optimized CCT3 formulation are shown in Figure 6. Pure SVSC showed characteristic bands at 1,595, 1,639, and 1,714 cm<sup>-1</sup> corresponding to the hydrogen bonds and coordination bonds involved in crystal formation between valsartan and sacubitril (Liu *et al.*, 2020). Optimized CCT3 formulation also exhibited the characteristic bands of SVSC with no additional bands observed in the spectra indicating retention of chemical identity of the drug. However, intensity of the bands corresponding to the drug was reduced or broadened in the formulation possibly due to the mixing with the polymers and addition of other excipients. The FTIR spectra data confirmed that hupu gum, lannea gum, and other excipients did not interfere with the performance characteristics of drug indicating their compatibility (Sunil *et al.*, 2013).

## Stability studies of optimized formulation

The results of stability studies mentioned in Table 7 indicated the absence of visible and physical change in the product withdrawn from humidity chambers under long-term and accelerated conditions. The results of drug release given in Table 8 were found to be similar for the product before and after storage confirmed by the similarity factor ( $f_2$ ) value of 88.64 and 83.96 in long-term or accelerated conditions, respectively. The results of the stability study also confirmed that the coating thickness and the polymers in coating mixture were intact in efficiently protecting the drug from external environment with percentage drug content and lag time unaltered indicating stability of the product as per ICH guidelines.

# CONCLUSION

Development of CCTs using two natural gums hupu gum and lannea gum as compression-coating polymers was one of the successful approaches in bed time dosing of antihypertensives with chronotherapeutic drug delivery. The drug release from the developed chronotherapeutic compression-coated formulation would be in pulsatile manner with respect to time (symptoms aggravated) rather than rate hence it is more effective than conventional immediate release or sustained release dosage forms. The optimized final formulation (CCT3) showed lag time of 5–6 hours followed by burst release of drug reaching maximum concentration ( $C_{max}$ ) within 1 hour when the disease symptoms are at peak (i.e., during 4–6 a.m.), provided the medication was taken at around 10 p.m. Therefore, chronotherapeutic drug delivery of a synergistic antihypertensive drug like SVSC by development of CCTs using natural gums can provide an effective treatment therapy in reducing the risk of sudden cardiac death during early morning hours.

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# AUTHOR CONTRIBUTIONS

All authors made substantial contributions to conception and design, acquisition of data, or analysis and interpretation of data; took part in drafting the article or revising it critically for important intellectual content; agreed to submit to the current journal; gave final approval of the version to be published; and agree to be accountable for all aspects of the work. All the authors are eligible to be an author as per the international committee of medical journal editors (ICMJE) requirements/guidelines.

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# **CONFLICT OF INTEREST**

The authors declared no conflicts of interest.

# ETHICAL APPROVALS

This study does not involve experiments on animals or human subjects.

#### DATA AVAILABILITY

All data generated and analyzed are included in this research article.

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