



Analytical quality by design-based LC-MS/MS method for the determination of Riociguat in its formulations

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ABSTRACT

The present study provides a systematic quality by design-based development of a sensitive and rapid liquid chromatographic method coupled with mass spectrometry for the estimation of Riociguat in its formulations. Separation was achieved using the mobile phase of 0.1% formic acid and acetonitrile in the ratio of 10:90 v/v at the flow rate of 1.0 ml/minute using Zorbax C18 column (50 mm × 4.6 mm × 5 µm). The acetonitrile percentage, flow rate, and heat block temperature were identified as critical method parameters and were optimized using central composite design. The obtained model was found to be statistically significant with a probability (p) value of less than 0.05 and the optimized model had composite desirability of 0.826. The method performance was evaluated as per ICH guidelines with linearity ranging from 0.5 to 110 ng/ml, with a correlation coefficient of 0.9995. The detection and quantification limits were 0.1 and 0.5 ng/ml, respectively. The mean recovery was in the range of 98.1%–101.8%.

INTRODUCTION

Riociguat is a novel drug by Bayers used for the treatment of pulmonary hypertension (PH) and chronic thromboembolic pulmonary hypertension (CTPH) (Ali *et al.*, 2012). Chemically, the drug is known as methyl 4,6-diamino-2-[1-(2-fluorobenzyl)-1H-pyrazo-lo[3,4-b]pyridin-3-yl]-5-pyrimidinyl (methyl)carbamate with a molecular formula and weight of $C_{20}H_{19}FN_8O_2$ and 422.42 g/mol, respectively (Fig. 1).

As per the literature review, few analytical methods have been reported for the drug Riociguat by high performance liquid chromatography (HPLC) (Temgire *et al.*, 2018) and by LC-MS/MS (Nayak *et al.*, 2018), and to best of our knowledge, a bio-analytical LC-MS method has been reported by Gnoth *et al.* (2015). These chromatographic methods primarily depend upon complicated and interactive factor optimizations like the use of

buffers, flow rate, temperature, injection volume, gradient flow, pH, etc., to attain a stable method with consistent performance (Goeroeg, 2012; Orlandini *et al.*, 2013).

Recently, the use of quality by design (QbD) approach has become quite popular in practice in various fields including analytical method development as analytical QbD (AQbD) (Kumar *et al.*, 2015; Monks *et al.*, 2012). It is well documented that the critical analytical attributes (CAAs) affect the performance of analytical method and provides science-based and risk-based understanding (Rozet *et al.*, 2011). AQbD helps to understand the risks associated with the interaction and other variables in method optimization (Nethercote and Ermer, 2012). It also defines the CAAs and quality target method profile to identify critical method parameters using risk assessment and screening, method optimization using experimental designs, modelization and optimum search through response surface methodology (RSM) to initiate the analytical design space, and propose control strategies for continuous improvement (Lionberger *et al.*, 2008).

For the present study, RSM based on central composite design (CCD) has been reported to develop a rapid, sensitive, robust, effective, and economical LC-MS/MS method employing AQbD approach for estimation of Riociguat in bulk drug and

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pharmaceutical formulation based on fitted polynomial equation with experimental model.

EXPERIMENTAL STUDY

Standards and reagents

Riociguat standard was given as a gift sample from IPC, New Delhi, India. The commercially available tablet formulation of Riociguat, Adempas 0.5, 1.0, and 1.5 mg tablets (Bayers, Health care pharmaceuticals) was used for the assay. Formic acid of analytical grade was purchased from SD Fine Chemicals, Mumbai, India. LC-MS grade acetonitrile was procured from Sigma-Aldrich, Mumbai, India, and LC-MS grade water was procured from Milli-Q RO framework (Millipore, Bedford, USA) were utilized. Design Expert software version 10.0 was used for QbD.

Preparation of mobile phase

Formic acid (1 ml) was mixed in 1,000 ml of water and passed through a 0.45- μ channel layer utilizing a Millipore filtration unit.

Preparation of the standard solution

Riociguat standard (100 mg) was accurately weighed into a 100 ml volumetric flask, dissolved with acetonitrile, and made up to 100 ml to produce a concentration of 1 mg/ml. The stock solution was stored at 8°C until analysis.

Preparation of working solution and quality control (QC) samples

From the standard stock solution, further dilutions were made to produce a concentration of 1,000 ng/ml. Similarly, the QC samples of low-quality control (LQC) 0.5 ng/ml, middle-quality control (MQC) 30 ng/ml, and high-quality control (HQC) 100 ng/ml were prepared.

Preparation of sample solution (0.5, 1, and 1.5 mg)

Twenty tablets were taken from each dosage form, weighed precisely, and powdered. From which the powdered

tablets equivalent to 10 mg of Riociguat was precisely weighed and transferred into a 10 ml volumetric flask. 5 ml of acetonitrile was added and sonicated for about 30 minutes to dissolve the content and the volume was made up to 10 ml using acetonitrile. Furthermore, the dilutions were prepared for each dosage form to produce the QC samples of LQC 0.5 ng/ml, MQC 30 ng/ml, and HQC 100 ng/ml.

Optimization and development of LC-MS/MS method

For the present study, the method optimization was carried out using Shimadzu 8030 system (Tokyo, Japan) with triple quadrupole mass system equipped with electrospray ionization interface, LC-20AD siphon, CBM-20 alite controller, and SIL-20AC auto-sampler with 107 vial limit and lab solution was utilized. The separation was carried out using Zorbax C₁₈ column (50 mm × 4.6 mm × 5 μ m) as a stationary phase and isocratic elusion was achieved using the mobile phase consists of 0.1% formic acid: acetonitrile (10:90 v/v) with a flow rate of 1.0 ml/minute and an injection volume of 10 μ l (Fig. 2). Acetonitrile was used because of its low viscosity to reduce internal pressure. It was observed that Riociguat is a weakly acidic drug with pKa value of 4.34 ± 0.02. Hence, 0.1% formic acid was used for the best retention time of the acidic drug.

Nitrogen and argon gases were used for nebulization and collision, respectively. The mass conditions optimized for Riociguat is as follows: heat block temperature and desolvation line temperature were set at 230°C and 250°C, respectively. The multiple reaction monitoring (MRM) mode was used for Riociguat using drying gas and nebulizer flow set at 15 and 3 l/minute, respectively.

The parameters acetonitrile percentage (%), flow rate (ml) (LC parameters), and heat block temperature (mass parameter) were optimized through design of experiment as they play a significant role in separation and ionization to produce a highly sensitive method. These three factors were studied using CCD.

Validation of LC-MS/MS method

The developed method was validated as per the guidelines for accuracy, precision, specificity, linearity, limit of detection (LOD), limit of quantification (LOQ), and system

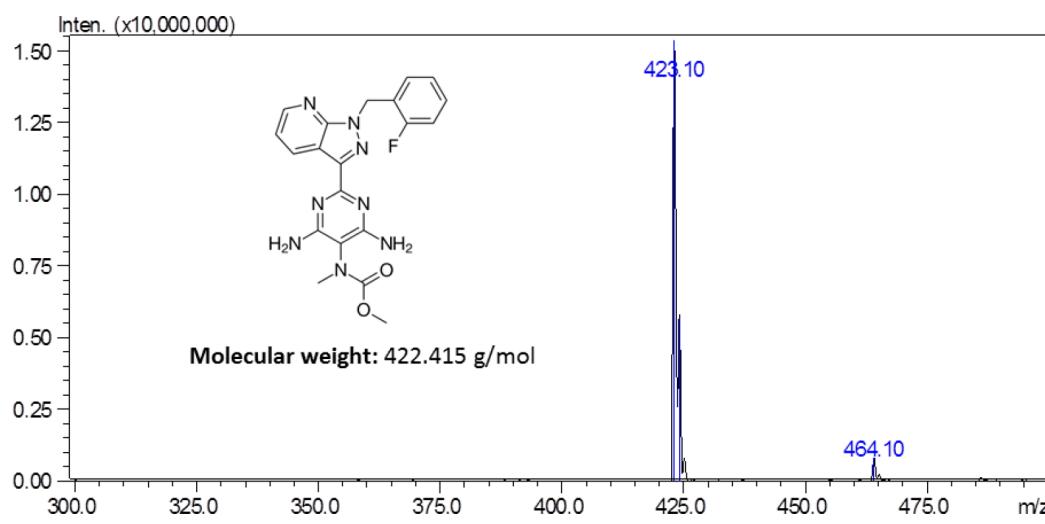


Figure 1. Mass scan spectra of Riociguat.

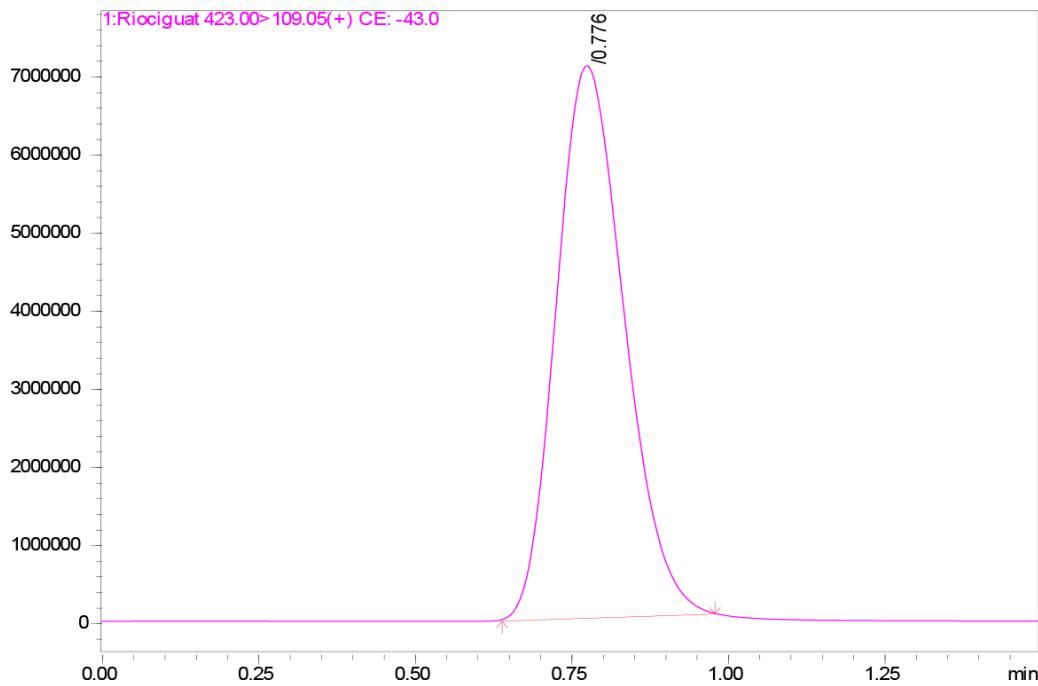


Figure 2. MRM chromatogram of Riociguat.

suitability parameters (International Council for Harmonization ICH, 2005).

Accuracy

The recovery studies were carried out to determine the method accuracy at three QC samples at low, middle, and high by standard addition method, where a known amount of standard is added to produce the final concentration of 0.5, 30, and 100 ng/ml.

Precision

The method precision was studied based upon the intraday and interday precision studies by carrying out the repeatability ($n = 6$) of the QC samples. The peak area and percent relative standard deviation (%RSD) was calculated.

Specificity

The specificity of the method was studied for any endogenous interference from the excipients at the retention time of Riociguat.

Linearity

The method linearity was prepared for Riociguat over the concentration range of 0.5, 1, 5, 10, 30, 50, 70, 90, and 110 ng/ml. Three replicate injections of each concentration were analyzed to determine the linear regression and correlation coefficient.

Detection limit and quantification limit

The detection and quantification limits were calculated based on the signal-to-noise ratio of 3:1 and 10:1, respectively.

System suitability study

The system suitability studies of Riociguat (30 ng/ml) were carried out by analyzing six replicate injections of the

standard solution in LC-MS/MS. From the replicate injection, the acceptance criteria for tailing factor, asymmetric factor, and number of theoretical plates were studied.

RESULTS AND DISCUSSION

Optimization of LC-MS/MS method (experimental design)

The independent factors (variables) were assessed at four levels [low (-), medium (0), high level (+), and at axial points $-\alpha$ and $+\alpha$] to analyze the interactions of factors on method characteristics for the response of peak area and tailing factor (dependent factors). Twenty experiments were carried out for estimating the experimental variance considering the center points. The significance of the model on independent variables was determined by analysis of variance (ANOVA). The obtained responses were randomized and a 30 ng/ml solution of Riociguat was used for all 20 experiments. Tables 1 and 2 summarize the factors and their levels in CCD. The computer-generated polynomial equation for the experimental design is as follows:

$$Y = X_0 + X_1A + X_2B + X_3C + X_4AB + X_5AC + X_6BC + X_7A^2 + X_8B^2 + X_9C^2$$

where Y is the response, X_0 is the intercept, X_1 to X_9 regression coefficient of the polynomial equation, and A , B , and C represent the independent variables

Effect of method optimization variable on response A (peak area)

High F -value of 11.88 indicates the significance of the model. Probability (p) value less than 0.05 indicates the significance of the model. In this case, A , AB , A^2 , and C^2 are significant model terms and the model is not significant if the values are greater than 0.100. The model reduction is carried out to improve the model if many insignificant factors are present. The obtained model can be used to navigate the design space based on the predicted ($\text{Pred } R^2$)

Table 1. Selected independent variables and levels for the CCD.

Symbol	Variable	Unit	Levels			Star points	
			Low (-)	Central (0)	High (+)	- α	+ α
A	Acetonitrile	%	70	80	90	-1.524	+1.524
B	Flow rate	ml	0.5	1.0	1.5	-1.524	+1.524
C	Heat block temp.	°C	200	300	400	-1.524	+1.524

Generated from Design Expert software.

Table 2. Experimental runs and responses obtained for the CCD.

Std.	Run	Factor 1, A: acetonitrile %	Factor 2, B: flow rate	Factor 3, C: heat block temp.	Response 1, peak area	Response 2, tailing factor
17	1	0	0	0	155,922	1.40
16	2	0	0	0	156,901	1.67
11	3	0	- α	0	107,971	1.58
7	4	-1	+1	+1	5,423	0.90
10	5	+ α	0	0	161,221	1.76
8	6	+1	+1	+1	156,002	1.91
9	7	- α	0	0	6,001	0.98
14	8	0	0	+ α	9,797	0.86
15	9	0	0	0	145,922	1.56
4	10	+1	+1	-1	123,958	1.16
1	11	-1	-1	-1	84,719	2.65
19	12	0	0	0	142,671	1.47
2	13	+1	-1	-1	16,070	0.90
20	14	0	0	0	107,970	0.62
6	15	+1	-1	+1	10,797	1.14
3	16	-1	+1	-1	10,797	1.13
12	17	0	+ α	0	122,670	1.14
18	18	0	0	0	163,958	1.16
5	19	-1	-1	+1	84,719	1.14
13	20	0	0	- α	4,421	1.14

Generated from Design Expert software.

and adjusted coefficient of determination (Adj R^2). The significant model terms indicate that the peak area is very much affected by acetonitrile percentage. The polynomial equation obtained after reduction for this model is as follows:

$$\text{Peak area} = 1.438 E + 005 + 28,288 A + 50,788.88 AB - 22,508.06 A^2 - 55,418.44 C^2$$

The results indicate that the model was statistically significant ($p < 0.05$) from the model, lack and sum of fit. In the above polynomial equation, the positive and negative signs indicate the synergistic and antagonistic effects of the factors. The statistical results of the factors are shown in Table 3.

Effect of method optimization variable on response B (tailing factor)

High F-value of 3.30 indicates the significance of the model. Probability (p) value less than 0.05 indicates the significance of the model. In this case, AB and AC are significant model terms and the model is not significant if the values are greater than 0.100. The model reduction is carried out to improve the model if many insignificant factors are present. The obtained model can be used

to navigate the design space based on the predicted (Pred R^2) and adjusted coefficient of determination (Adj R^2). The significant model terms indicate that the peak area is very much affected by all the three factors in terms of interaction. The polynomial equation obtained after reduction for this model is as follows:

$$\text{Tailing factor} = 1.34 + 0.35 AB + 0.34 AC$$

The results indicate that the model was statistically significant ($p < 0.05$) from the model, lack and sum of fit. In the above polynomial equation, the positive sign indicates the synergistic effect of the factors.

From the RSM, the optimum values revealed an acetonitrile percentage (90%), flow rate (1.0 ml), and heat block temperature (230°C) with composite desirability of 0.826 (Fig. 3). From the predicted values, an experimental run was carried out for which the minimal tailing factor and maximum peak area were obtained with an experimental error of 2.47% and 2.17% with the 95% confidence level, respectively. Figure 4 shows the interaction of factors through perturbation plots.

Table 3. Statistical results of peak area and tailing factor.

Source	Peak area		Tailing factor	
	Sum of square	p > f	Sum of square	p > f
Model ^a	7.18 E + 10	0.0003	2.600	0.0338
A	1.01 E + 10	0.0030	0.017	0.7176
B	1.18 E + 09	0.2140	0.156	0.2945
C	69,236,179	0.7547	0.108	0.3799
AB	2.06 E + 10	0.0002	0.974	0.0174
AC	1.29 E + 08	0.6703	0.936	0.0193
BC	1.28 E + 08	0.6722	0.405	0.1026
A ²	5.48 E + 09	0.0171	3.758	0.5412
B ²	8.5 E + 08	0.2869	5.241	0.4578
C ²	3.32 E + 10	<0.0001	3.121	0.7458
Residual	6.71 E + 09	--	1.709	--
Lack of fit	4.718 E + 009	0.1834	0.6919	0.086
Pure error	1.996 E + 009	--	1.0171	0.200

^aA, acetonitrile%; B, flow rate; C, heat block temperature.

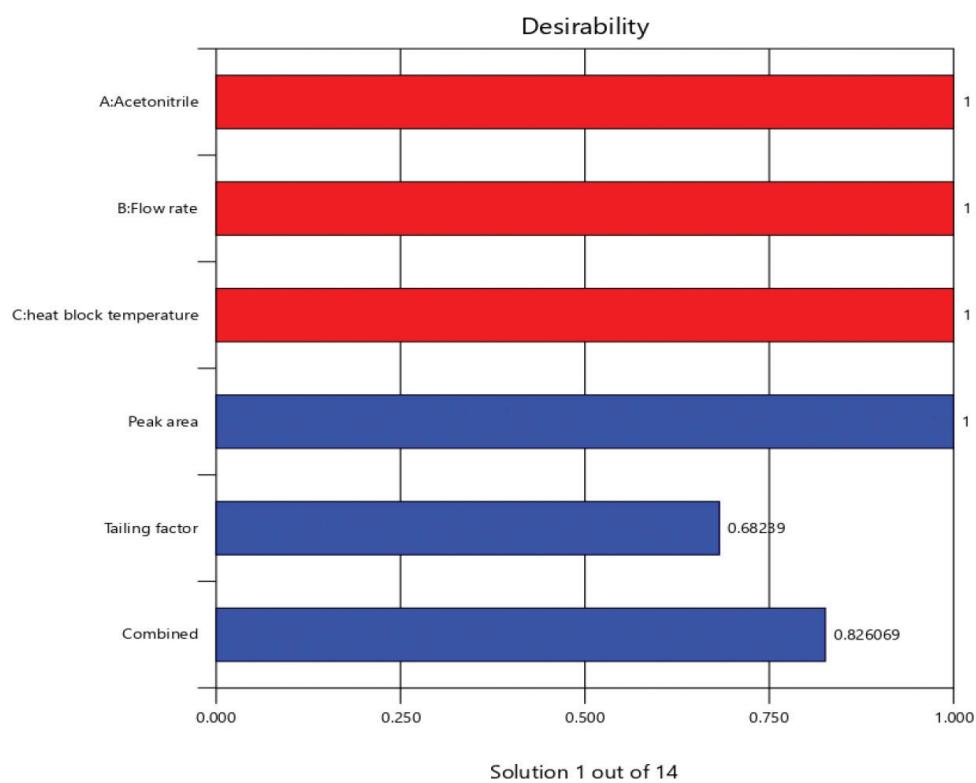


Figure 3. Desirability for optimization of factors through bar graph.

METHOD VALIDATION

The specificity of the method was studied for any endogenous interference from the excipients at the retention time of Riociguat. From Figure 2, it was observed that no endogenous interferences were seen at the retention time of the drug. The accuracy of the developed method was determined by recovery studies for three QC samples (Table 4). The recovery results obtained were found to be in the range of 98.1%–101.8%,

which also suggests the suitability of the developed method for routine experimental analysis of the formulations (Table 5). The intraday and interday precision studies were used to carry out the repeatability studies ($n = 6$) of the QC samples. The %RSD results were found to be <1% for intraday precision and <2 for interday precision (Table 4). The obtained results were found to be within the limit. The method linearity was evaluated over the concentration range of 0.5–110 ng/ml. The linear regression

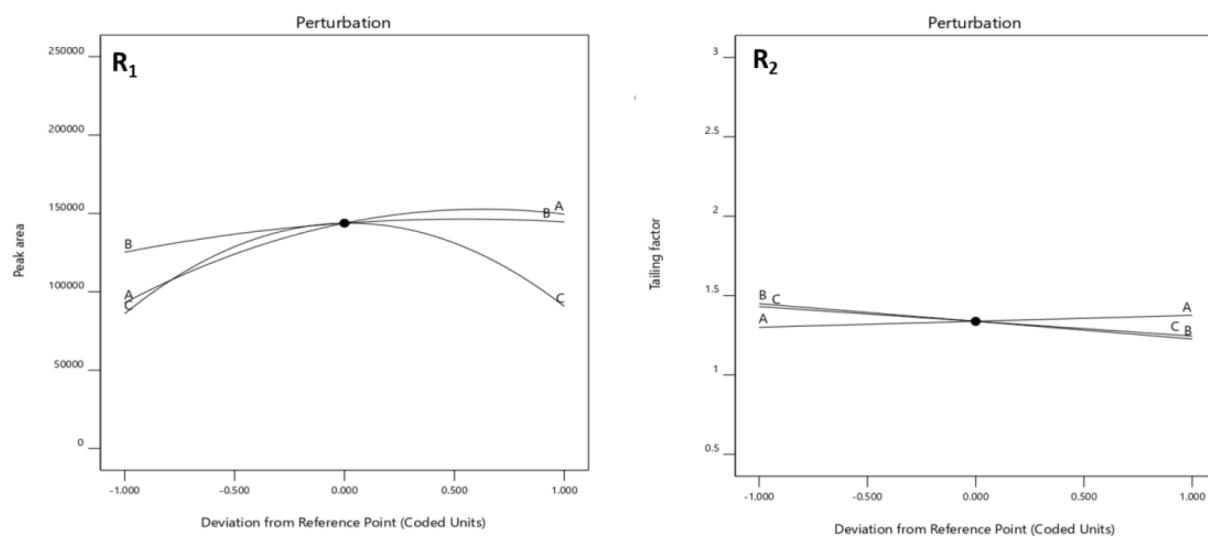


Figure 4. The effect of peak area (A), flow rate (B), heat block temperature (C) on peak area (R_1), and tailing factor (R_2) through perturbation plots.

Table 4. Accuracy and precision results of Riociguat.

Sample (ng/ml)	Amount found \pm SD (n = 3)	Intraday		Interday	
		Accuracy (% N)	Precision (% RSD)	Accuracy (% N)	Precision (% RSD)
0.5	0.49 \pm 0.005	99.71	1.02	98.42	1.10
30	30.02 \pm 0.230	100.27	0.76	99.90	0.89
100	100.41 \pm 0.350	100.55	0.34	100.26	0.44

Table 5. Recovery results for Riociguat in the formulation.

Formulation	Label claim	Amount taken for assay (ng/ml)	Amount found \pm SD	Recovery %
S1	0.5 mg	0.5	0.491 \pm 0.005	98.20
		30	29.94 \pm 0.26	99.80
		100	100.26 \pm 0.37	100.26
	1 mg	0.5	0.493 \pm 0.008	98.60
		30	29.91 \pm 0.21	99.70
		100	100.32 \pm 0.35	100.32
	1.5 mg	0.5	0.49 \pm 0.002	98.00
		30	30.04 \pm 0.30	100.14
		100	101.85 \pm 0.31	101.85

S1: Rioci tablet, MSN Laboratories.

Table 6. System suitability study for 30 ng/ml standard.

S. No.	Parameters	Results (n = 3)		
		Mean	SD	% RSD
1	Tailing factor	1.112	0.007	0.629
2	Asymmetric factor	1.112	0.005	0.556
3	Theoretical plate	30,536.704	125.14	0.409

coefficient was found to be $y = 170,550x + 177,597$ with an R^2 of 0.9995. Furthermore, the detection and quantification limit was calculated based on the signal-to-noise ratio, for which the detection limit was found to be 0.1 ng/ml and LOQ was found to be 0.5 ng/ml. The system suitability studies of Riociguat (30 ng/ml) were carried out for tailing factor, asymmetric factor, and number of theoretical plate. The studied factors were found to be within the limit of %RSD less than 1% (Table 6).

CONCLUSION

A simple and rapid analytical method has been successfully developed using the QbD-based approach for the estimation of Riociguat in bulk and in its formulations using the Design Expert® software version 10.0. The independent factors were analyzed using ANOVA and their effect has been reported as perturbation plots. The optimal setting of the conditions was within the analytical design space using the desirability function. Furthermore, the developed method was validated as per the ICH guidelines for accuracy, precision, specificity, linearity, LOD, LOQ, and system suitability parameters. The present method is simple, accurate, precise, and economical for the analysis of Riociguat in comparison to previous articles.

CONFLICT OF INTEREST

All the authors declare that there are no conflicts of interest.

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