

Studies on losartan novel extrudates design and evaluation to treat hypertension

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ABSTRACT

Mini matrices containing Losartan potassium as a model drug were prepared by extrusion method using Hydroxy propyl methyl cellulose as matrix materials with or without xanthan gum and carbopol, and combination of xanthan gum and carbopol and propylene glycol as plasticizer. The prepared mini matrices were further evaluated for surface texture, uniformity of diameter, thickness, weight, moisture content, drug content uniformity, drug-excipients interaction, relative swelling, mucoadhesive test, *in vitro* drug release pattern. All the HPMC mini matrices showed good swelling which is proportional to concentration of polymer. The *In vitro* release of drug was in the range of 64.83% to 93.66%. Formulation H1 prepared with a drug-polymer ratio of 1:0.5 (LSP:HPMC) and 5% propylene glycol by weight of polymer as plasticizer showed promising results as a controlled release dosage form and released approximately 93.66% of the drug in 12 h. This study proves that extrusion method can be used for designing controlled release drug delivery systems providing nearly zero-order drug release over a period of 12 h.

INTRODUCTION

Mucoadhesive dosage forms provide intimate contact between dosage form and the absorbing tissue, which may result in high localized drug concentration and hence high drug flux across the absorbing tissue. Gastric mucoadhesion does not tend to be strong enough to impart to dosage forms the ability to resist the strong propulsion forces of the stomach wall. The continuous production of mucous by the gastric mucosa to replace the mucous that is lost through peristaltic contractions and the dilution of the stomach content also seem to limit the potential of mucoadhesion as a gastroretentive force (Robinson *et al.*, 2005; Nathalie *et al.*, 1997). These systems are used to localize a delivery device within the lumen and cavity of body to enhance the drug absorption process in site specific manner. Various bioadhesive polymers are used for achieving the effective bioadhesion. These polymers tend to form hydrogen and electrostatic bonds at the mucus membrane polymer boundary. Rapid hydration in contact with the mucoepithelial surface appears to favor adhesion. For drugs with relatively short biological half life, sustained and slow input from mucoadhesive

systems may result in a flip-flop pharmacokinetics and enable reduced dosing frequency. This feature is associated with improved patient compliance, and thereby improves therapy (Khar RK *et al.*, 2002). Arterial blood pressure is directly proportional to the product of the cardiac output and the peripheral vascular resistance. Cardiac output and peripheral resistance are controlled mainly by two overlapping control mechanisms: the baroreflexes, which are mediated by the sympathetic nervous system, and the renin-angiotensin-aldosterone system. Most antihypertensive drugs lower blood pressure by reducing cardiac output or decreasing peripheral resistance (Mundaya *et al.*, 1989). The angiotensin II receptor antagonists/blockers (ARBs) are alternatives to the ACE inhibitors. These drugs block the AT1 receptors. Losartan potassium (LSP) is the prototypic ARB; currently, there are six additional ARBs. Their pharmacologic effects are similar to those of ACE inhibitors in that they produce arteriolar and venous dilation and block aldosterone secretion, thus lowering blood pressure and decreasing salt and water retention. ARBs do not increase bradykinin levels. ARBs decrease the nephrotoxicity of diabetes, making them an attractive therapy in hypertensive diabetics.

The drug release from the mini-matrices is mainly by diffusional controlled and swelling plays an important role to obtain complete drug release. Though variety of approaches have been

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used for the preparation of sustained release formulations such as matrix tablets, microcapsules, transdermal films, etc., the concept of mini tablets and mini-matrices are gaining greater importance in the design of sustained release formulations (Dias *et al.*, 2005; Jain *et al.*, 2000). Mini matrices offer maximum surface area for dissolution because of their fewer diameters 3 to 5 mm and provide approximately zero order drug release.

Mini matrices are prepared by either by extrusion method or compression method. Extrusion is the process of forming a raw material into a product of uniform shape and density by forcing it through an orifice or die under controlled conditions. The spheroids, pellets/ granules usually are coated with a polymer to control the rate of drug release and filled into hard gelatin capsules to yield a multiple unit dosage form (Ewart *et al.*, 1990; Gudsoorkar *et al.*, 1993; Robinson *et al.*, 1987).

LSP is an orally active non-peptide angiotensin-II receptor antagonist used in treatment of hypertension due to mainly blockade of AT1 receptors and it has short biological half life 1.5-2 h. LSP is an antihypertensive agent, non peptide angiotensin II receptor (type AT1) antagonist. LSP competitively inhibits the binding of angiotensin II to AT1 in many tissues including vascular smooth muscle and the adrenal glands. LSP is 1,000 times more selective for AT1 than AT2. Conventional tablets administered 3-4 times to maintain plasma drug concentration. To increase therapeutic efficacy, reduce frequency of administration and for better patient compliance twice daily sustained release LSP matrix tablets are prepared by using HPMC, Xanthan gum and Carbopol (Garg *et al.*, 1997).

Remon *et al* developed ibuprofen mini-matrices by hot-melt extrusion using ethylcellulose as sustained-release agent. Changing the xanthan gum concentration as well as its particle size modified the *in vitro* drug release. Increasing xanthan gum concentrations yielded a faster drug release due to a higher liquid uptake, swelling and erosion rate. Vervaet *et al* developed metoprolol tartrate Mini-matrices by hot-melt extrusion and ethylcellulose as sustained-release agent. Changing the hydrophilic polymer concentration and molecular weight modified the *in vitro* drug release: increasing concentrations yielded faster drug release. The sustained-release effect of the experimental formulations was limited, and relative bioavailabilities of 66.2% and 148.2% were obtained for 5% and 20% PEO 1,000,000 mini-matrices. Verhoeven E, *et al* developed sustained release mini-matrices via hot melt extrusion using Ibuprofen as the model drug and ethyl cellulose as sustained release agent. Ibuprofen release from the Ibuprofen-ethyl cellulose matrices (60:40w/w) was too slow (20% in 24 h). Other excipients (HPMC, xanthan gum) were added to the formulation to increase the drug release. They observed that the drug release from mini-matrices was mainly diffusion controlled and swelling played an important role. The present work is planned to prepare mucoadhesive mini matrices containing LSP by extrusion method. To evaluate the prepared mini matrices for drug content, SEM, particle size, analysis of drug release mechanism, stability studies. To determine the effects of different

mucoadhesive polymers in the release of drug profile (Remon *et al.*, 2006; Vervaet *et al.*, 2009; Verhoeven *et al.*, 2009).

MATERIALS AND METHODS

LSP obtained as complimentary sample from Reddy labs, Hyderabad. HPMC is procured from Sigma Aldrich, Germany; Eudragit RL100 gifted by Rohm polymers. Mercury was purchased from Central drug house Pvt. Ltd., Mumbai. HPMC 15 cps is procured from DOW Chemicals, USA. Di-butyl Phthalate, Methanol, Potassium dihydrogen orthophosphate, Sodium hydroxide and alcohol was obtained from S.D Fine chemicals. Methanol was supplied by Qualigens fine chemicals, Mumbai. All other ingredient used was of analytical grade.

LSP Analytical method used for the study

Absorption maxima are the wavelength at which maximum absorption takes place. For accurate analytical work it is important to determine the absorption maxima of the substance under study. 100 mg of LSP was dissolved in 100 ml 0.1N HCl to set stock solution of 1mg/ml. From this 10 ml solution was transferred into a 100 ml volumetric flask, volume was made up to 100 ml with 0.1N HCl which was considered as second stock solution. From this 0.6 ml of solution was transferred into a 10 ml volumetric flask and volume was made up to 10 ml with 0.1N HCl and subjected for scanning at the UV range using Hitachi-U2000 spectrophotometer. From the spectral data, the absorption maxima obtained was 245nm.

Preparation of calibration curve

For the preparation of calibration curve 0.2, 0.4, 0.6, 0.8 and 1.0 ml of the second stock solution was transferred into a series of 10 ml volumetric flask and volume was made up to 10 ml with 0.1N HCl to get the optical density values of resulting solutions which were measured at 245 nm by using Hitachi-U2000 spectrophotometer.

Drug-Excipient Interaction Studies

The drug-excipient interaction studies were carried out by employing IR spectroscopic technique, which is one of most powerful analytical techniques that offer possibility of chemical identification. The IR spectra of LSP, HPMC, lactose and formulation were obtained by KBr pellet method (Remon *et al.*, 2006).

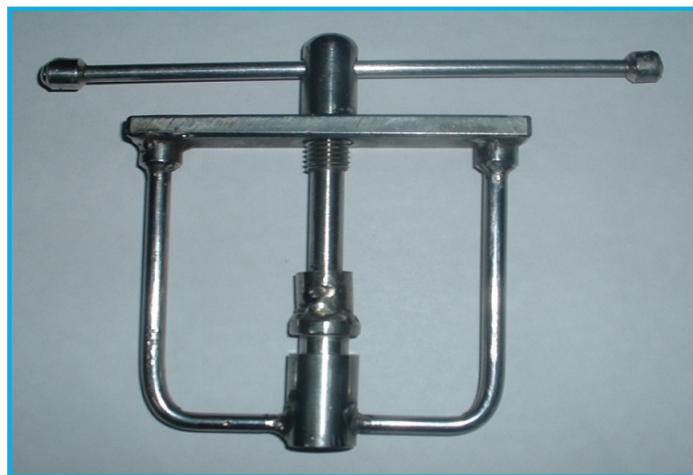
Preparation of mini-matrices by extrusion

In the present work extrusion method using Galaxy Extruder figure 1 has been used to prepare mini-matrices of LSP. Drug, polymer and channeling agent as per table 1 were powered separately and passed through 80 mesh. The weighed quantities of the above ingredients are mixed thoroughly with the help of a glass mortar and pestle. After incorporation of the plasticizer into the mixture by trituration, the mixture was transferred to a China dish.

Table. 1: Formulation details of LSP mucoadhesive mini matrices.

Ingredient (mg)	Formulation Code											
	H ₁	H ₂	H ₃	HX ₁	HX ₂	HX ₃	HC ₁	HC ₂	HC ₃	XC1	XC2	XC3
LSP	500	500	500	500	500	500	500	500	500	500	500	500
HPMC	250	500	750	250	500	750	250	500	750	---	---	---
Xanthan gum	---	---	---	90	120	150	---	---	---	125	250	375
Carbopol	---	---	---	---	---	---	90	120	150	125	250	375
P. glycol 5% w/w	37.5	50	62.5	37.5	50	62.5	37.5	50	62.5	37.5	50	62.5

Then a wet extrudable dough mass was made by adding toluene-ethanol (1:1) mixture in case of ethyl cellulose mini-matrices or ethanol (70%) in case of hydroxy propyl methyl cellulose and hydroxy propyl cellulose mini-matrices. The dough mass was fed into the cylinder of the extruder and was extruded in the form of long rods through the nozzle. The rods were kept for overnight air-drying on a glass plate, and then dried at 55°C in a hot air oven for 48 h. The length of the mini-matrices was measured and the length equivalent to 50 mg of LSP was calculated. Then the rod shaped mini-matrices was cut into pieces each containing approximately 50 mg of the drug these pieces were further cut into small mini-matrices of 3 mm thickness with the help of a parallel bladed cutter specially fabricated for the purpose. These mini-matrices were filled in zero-size hard gelatin capsule shells for further studies (Remon *et al.*, 2006; Vervaet *et al.*, 2009; Verhoeven *et al.*, 2009).

**Fig. 1:** Galaxy Extruder used for the formulation of LSP mini matrices.

Evaluation of mini matrices of LSP

Physical Appearance

This includes visual inspection of the prepared mini-matrices (Remon JP. *et al.*, 2006).

Surface Texture

The mini-matrices were observed under Scanning Electron Microscope (SEM, JSM-840A, Jeol, Japan) for SEM study. A piece of the mini-matrices was coated with gold in ion sputtering device and mounted directly on the SEM sample stub using double sided sticking tape and the instrument was run at 20 KV and then the mini-matrices were scanned (Chittam *et al.*, 2012).

Diameter Uniformity

The diameter of the mini-matrices was measured using vernier calipers at different spots of the extrudates (Vervaet *et al.*, 2009).

Weight Uniformity

The mini-matrices were cut into pieces of 3mm thickness and were weighed individually on a digital balance. The average weights and standard deviations are calculated (Vervaet *et al.*, 2009).

Swelling studies

The swelling ability of them mini matrices in physiological media was determined by swelling them to their equilibrium (Jain *et al.* 2004). Accurately weighted amounts of mini matrices (50 mg) were immersed in a little excess of 0.1 N HCl (pH 1.2) and kept for 6 h. The following formula was employed in the calculation of percentage of swelling:

$S_{sw} = (W_s - W_o / W_s) \times 100$. Where, S_{sw} = Percentage swelling of mini matrices, W_o = initial weight of microspheres, and W_s = weight of mini matrices after swelling (Perez Marcos *et al.*, 1993).

In vitro wash-off test

The mucoadhesive property of mini matrices was evaluated by an *in vitro* adhesion testing method known as wash-off method. Freshly excised piece of gastro intestinal mucosa was taken from albino rat. It was mounted on to glass slides with adhesive. About 50 mini matrices were spread on to each wet rinsed tissue specimen and immediately thereafter the support was hung on the arm of a USP tablet disintegrating test machine. By operating the disintegrating test machine the tissue specimen was given a slow regular up and down movement in the test fluid at 37°C taken in the vessel of the machine. At the end of every one hour up to 6 h, the machine was stopped and number of mini matrices still adhering onto the tissue was counted (Secard DL. *et al.*, 1962).

Drug Content Uniformity of the Mini-matrices

Mini-matrices were powdered in a glass mortar and the powder equivalent to 50 mg of the drug was placed in a 50 ml conical flask. The drug was extracted with 40 ml of methanol with vigorous shaking on a mechanical shaker for 1 hour and then heated on water bath for 30 minutes and filtered into a 50 ml volumetric flask through cotton wool and the filtrate was made up to the mark with methanol. Further appropriate dilutions were made and the absorbance was measured at 245 nm against blank methanol (Verhoeven *et al.*, 2009).

In Vitro Drug Release Studies

In vitro release of LSP from the prepared Mini-matrices was studied using USP XXIII dissolution test apparatus (Electro Lab) employing the basket stirrer (Apparatus-1). 900 ml of 0.1N HCl was used as dissolution medium for 12 h. The temperature of the dissolution medium was maintained at $37 \pm 0.5^\circ\text{C}$ and the basket was rotated at 50 rpm. 5 ml of samples were withdrawn by means of a syringe fitted with prefilter at appropriate time intervals and immediately replaced with 5ml of fresh medium. The absorbance of the samples was measured at 245 nm in 0.1N HCl suitable dilution with the medium. The results of *in vitro* release profile obtained for all formulations were plotted in modes of data treatments as follows: Zero-order kinetic model (cumulative percent drug released versus time), First order kinetic model (log cumulative percent drug remaining versus time), Higuchi's model (cumulative percent drug released versus square root of time) and Peppas's model (log cumulative percent drug released versus log time) (Verhoeven E. *et al.*, 2009).

RESULTS AND DISCUSSION

The IR spectrum of LSP exhibits a characteristic peaks at 713.76 cm^{-1} , 1013 cm^{-1} , 1433 cm^{-1} , 1559.88 cm^{-1} and 2957 cm^{-1} due to chloride moiety, secondary hydroxyl group, aromatic ring, nitrogen moiety and an aliphatic chain respectively. The peaks obtained are similar in formulation also, showing the compatibility of drug with polymer.

In the present work an attempt has been made to prepare mucoadhesive gastro retentive minimatrices of LSP for sustained/controlled release of drug by extrusion method using hydroxypropyl methylcellulose (HPMC), xanthan gum, carbopol, with plasticizer (propylene glycol). The prepared mini-matrices were evaluated for physical appearance, surface texture (SEM), uniformity of diameter, thickness and weight. They were also subjected to drug content uniformity, moisture content, *In vitro* drug release. The results of all these evaluations are given in table 2. All the prepared mini-matrices are white and rod shaped with apparently smooth outer surface. The SEM studies of the mini-matrices reveal that the addition of plasticizer improves the pore distribution pattern, flexibility and surface smoothness of the rod shaped extrudate figure 3.

The thickness, diameter and weight variation results are shown in table 2 and were found to be uniform as indicated by the low values of standard deviation and coefficient of variation. The thickness, diameter and weight of the matrices were found to be in the range of 2.86 ± 0.15 to $3.10 \pm 0.10 \text{ mm}$; 2.83 ± 0.18 to $3.03 \pm 0.6 \text{ mm}$ and 22.00 ± 0.73 to $28.66 \pm 1.08 \text{ mg}$ respectively. The drug content of the mini-matrices was quite uniform as can be observed from table 2. The percent drug content of the matrices was found to be within the range of 95.76 ± 0.20 to 98.06 ± 0.11 with low value of standard deviation and coefficient of variation. The moisture content of the matrices as determined by Karl fisher method was found to be in the range of 0.83 to 1.52% w/w.

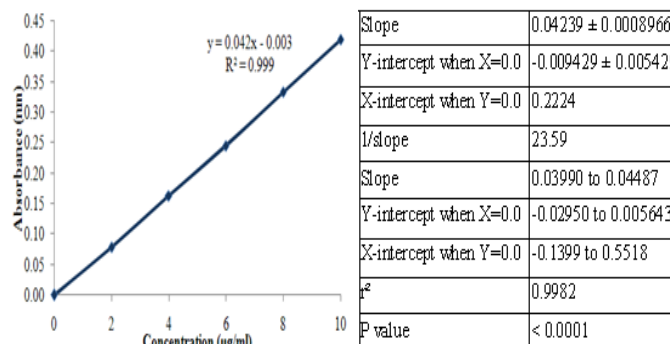


Fig. 2: Calibration curve of LSP in 0.1 N HCl and statistical data.

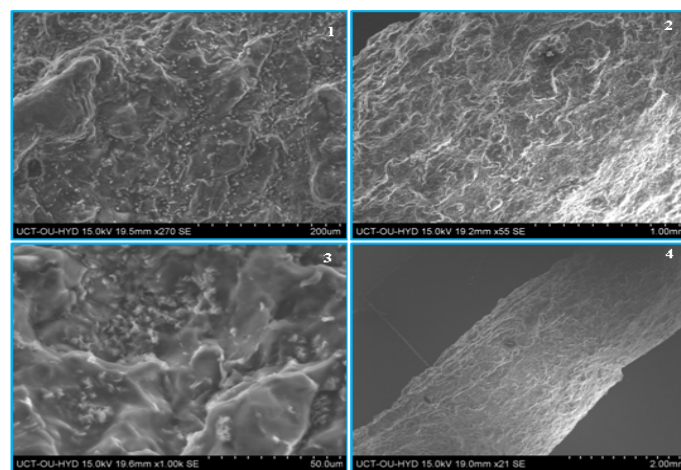


Fig. 3: Scanning electron microscopic images of optimized LSP formulation H2.

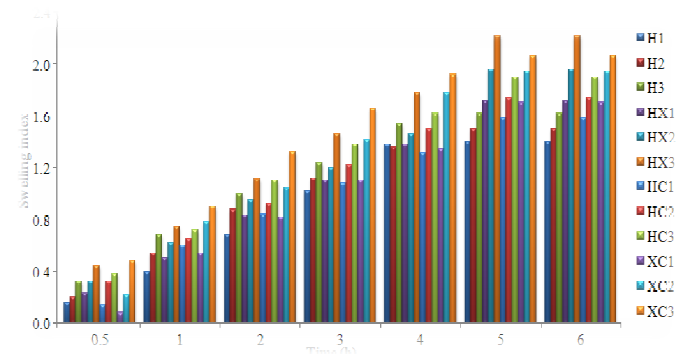


Fig. 4: Swelling ratio of various LSP mini matrices formulations.

Swelling studies by weight method was carried out, the swelling depends upon the polymer concentration, ionic strength as well presence of water was indicated in figure 4. The relative swelling of 1gm matrices formulations were found in the range of 1.40, 1.50, 1.62 for HPMC alone matrices, for HX1, HX2, HX3, HC1, HC2, HC3 it was 1.72, 1.96, 2.22, 1.58, 1.74, 1.90, 1.70, 1.94 and 2.06 respectively. Relative swelling for XC1, XC2 and XC3 was 1.70, 1.94 and 2.06 respectively. The ability of polymeric matrix to absorb enough water is an important factor in the formation of the gel layer, which controls the drug release. From the analysis of swelling data, it was possible to conclude that

Table. 2: Diameter, Thickness, Weight, Percent Moisture and DC of LSP Mini matrices.

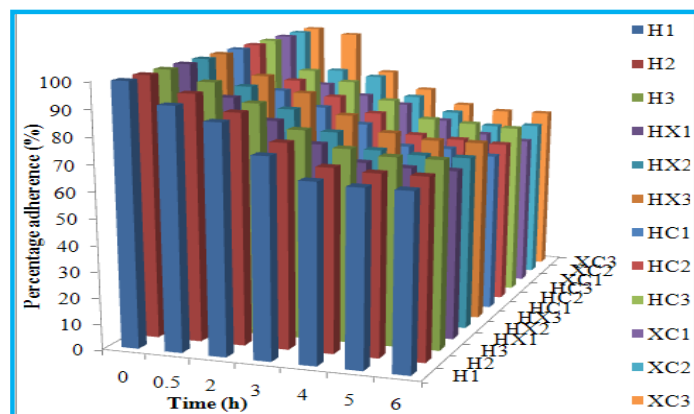
code	Diameter \pm SD (mm)	Thickness \pm SD (mm)	Weight \pm SD (mg)	% Moisture content \pm SD	% drug content \pm SD
H1	2.96 \pm 0.09	2.90 \pm 0.12	26.66 \pm 1.53	0.90 \pm 0.01	96.86 \pm 0.41
H2	2.93 \pm 0.08	2.83 \pm 0.06	26.66 \pm 1.15	0.83 \pm 0.15	95.76 \pm 0.20
H3	2.86 \pm 0.15	3.03 \pm 0.05	22.00 \pm 0.73	0.93 \pm 0.25	97.76 \pm 0.05
HX1	2.83 \pm 0.18	2.86 \pm 0.15	26.33 \pm 0.57	0.93 \pm 0.21	98.06 \pm 0.11
HX2	3.03 \pm 0.06	3.00 \pm 0.10	28.66 \pm 1.08	0.99 \pm 0.05	97.06 \pm 0.11
HX3	2.90 \pm 0.10	3.06 \pm 0.11	25.66 \pm 0.57	1.00 \pm 0.09	98.96 \pm 0.05
HC1	2.83 \pm 0.16	3.10 \pm 0.10	26.00 \pm 1.73	1.26 \pm 0.08	96.8 \pm 0.26
HC2	3.00 \pm 0.10	3.00 \pm 0.14	29.33 \pm 2.08	1.44 \pm 0.07	95.8 \pm 0.17
HC3	3.06 \pm 0.05	3.03 \pm 0.12	28.33 \pm 0.56	1.52 \pm 0.10	98.36 \pm 0.05
XC1	2.98 \pm 0.05	2.89 \pm 0.15	28.45 \pm 0.58	1.00 \pm 0.09	97.8 \pm 0.173
XC2	2.90 \pm 0.10	2.85 \pm 0.16	26.33 \pm 0.57	0.94 \pm 0.19	97.8 \pm 0.41
XC3	2.89 \pm 0.16	2.92 \pm 0.14	29.38 \pm 2.10	1.46 \pm 0.09	99.16 \pm 0.15

Table. 3: Model fitting values and Korsmeyer-Peppas parameters of LSP mini matrices.

Code	Zero order	1 st order	Matrix	Peppas	Hix Crow	n	Best fit
H1	0.9985	0.908	0.9154	0.9944	0.9578	1.0302	Zero
H2	0.9807	0.8665	0.8649	0.9923	0.9175	1.1438	Peppas
H3	0.9815	0.881	0.8626	0.9924	0.9269	1.2680	Peppas
HX1	0.9531	0.9817	0.9832	0.9918	0.9892	0.7126	Peppas
HX2	0.9882	0.9853	0.9614	0.9974	0.9968	0.8553	Peppas
HX3	0.9728	0.9537	0.9357	0.989	0.968	0.9516	Peppas
HC1	0.9895	0.9924	0.9567	0.9988	0.9981	0.8636	Peppas
HC2	0.9925	0.9893	0.9554	0.9982	0.9969	0.8646	Peppas
HC3	0.9945	0.9905	0.9441	0.9969	0.9965	0.9834	Peppas
XC1	0.9872	0.948	0.8778	0.9927	0.965	1.1846	Peppas
XC2	0.9941	0.9704	0.9047	0.9889	0.9825	1.2712	Zero
XC3	0.9935	0.9792	0.9078	0.9883	0.9871	1.4031	Zero

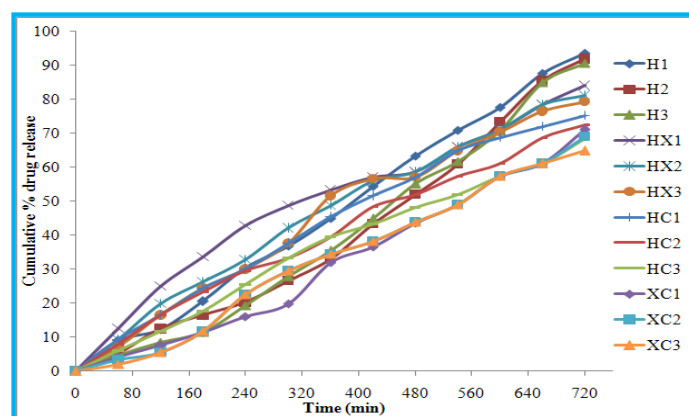
the polymers under investigation accept water at different rates and swelling increases with increasing concentration of polymer.

The mucoadhesion is a phenomenon in which two materials, at least one of which is biological are held together by means of interfacial force. The figure 5 shows *in vitro* mucoadhesion data of mucoadhesive mini matrices carried out with everted rat intestinal mucosa in presence of phosphate buffer pH 1.2.

**Fig. 5:** *In vitro* wash off test with Percentage adherence of LSP mini matrices.

The percentage of microspheres retained on everted intestinal mucosa after 6 h in HPMC formulations were found be 67, 69, 72, for H1,H2,H3 and for HPMC with Carbopol and xanthan gum (HX1,HX2,HX3,HC1,HC2,HC3) 65,67,70,62,64,68 respectively and for XC1,XC2 and XC3 were found in the range of 60, 64, 67 respectively. The overall results suggest that concentration and type of mucoadhesive polymer does not showed

much more difference in the mucoadhesive property. *In vitro* drug release studies were carried out using USP XXIII tablet dissolution test apparatus by rotating basket method at 50 rpm (Apparatus-I), 900 ml of 0.1N HCl at 37 \pm 0.5 $^{\circ}$ C was used as dissolution medium for 12 h. The mini-matrices prepared from HPMC as matrix material released approximately 90.66 to 93.66% of the drug in 12 h, whereas the HPMC matrices with 20% xanthan gum and carbopol have 79.3 to 84 % and 68.5 to 75.2%, the matrices formulated using xanthan gum and carbopol has released 64.83 to 71.1 % of the drug in the same period. The comparative dissolution profiles of mini matrices are shown in figure 6.

**Fig. 6:** Cumulative percentage drug release of LSP from mucoadhesive mini matrices .

The formulation H1 prepared from HPMC (drug: polymer(1:0.5)) has released 93.66% of drug in 12 h was found to be promising because of its zero order release kinetics as from correlation

coefficient 'r' =0.9985. The data obtained was subjected to statistical analysis and found to be significant ($p < 0.05$).

CONCLUSION

The mini-matrices prepared by extrusion method were found to be of uniform thickness, diameter and weight and of smooth surface texture with uniform drug content. The moisture content was found to be within the range of 0.83 to 1.5% w/w. FTIR spectra of selected mini matrices showed all the characteristic absorption bands of LSP with little shifting toward lower /higher wavelength indicating minor or no interaction. Hence, it can be concluded that the drug is in free state and can release easily from the formulation.

The swelling ratio depends upon concentration of polymer and type of mucoadhesive polymer used in the formulation. Swelling ratio shows direct relationship with HPMC concentration and increased with increasing concentration of HPMC. The formulations having xanthan gum as mucoadhesive polymer exhibited good swelling property compared to other mucoadhesive polymers.

The *in vitro* wash-off test results suggest that concentration and type of mucoadhesive polymer does not show much more difference in the mucoadhesive property. An increase in the proportion of matrix-polymer (HPMC, gum and cabopol) in the mini-matrices decreases the rate of drug release. All the HPMC mini-matrices displayed nearly zero-order release kinetics, except HX1 and HC1 showing first order release. Formulation H1 prepared with drug-polymer ratio 1:0.5 and 5% propylene glycol (by weight of polymer) as plasticizer showed promising results as a controlled release dosage form and released approximately 93% of the drug in 12 h. Extrusion method can be used for designing controlled release drug delivery systems providing nearly zero-order drug delivery over a period of 12 h.

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